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Product ID:XYLENE MSDS Date:06/15/1995 FSC:6810 NIIN:00-584-4071 Status Code:A MSDS Number: CLMNG === Responsible Party === **Company Name: STARTEX CHEMICAL INC** Address:5 HACKBERRY LANE Box:3087 City:CONROE State:TX ZIP:77305 Country:US Info Phone Num:409-539-6244 Emergency Phone Num: (800) 424-9300 Chemtrec Ind/Phon e:(800)424-9300 CAGE:0YFV5 === Contractor Identification === **Company Name: STARTEX CHEMICAL INC** Address:5 HACKBERRY LANE Box:3087 City:CONROE State:TX ZIP:77305 Country:US Phone:409-539-6244 CAGE:0YFV5

Ingred Name:XYLENE CAS:1330-20-7 RTECS #:ZE2100000 Fraction by Wt: 85% ACGIH TLV:434 MG/M3;100 PPM ACGIH STEL:651 MG/M3;150 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:ETHYLBENZENE CAS:100-41-4 RTECS #:DA0700000 F raction by Wt: 15% OSHA PEL:435 MG/M3;100 PPM ACGIH TLV:434 MG/M3;100 PPM ACGIH STEL:543 MG/M3;125 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Routes of Entry: Inhalation:YES Skin:UNKNOWN Ingestion:YES Health Hazards Acute and Chronic:EYE: IRRITATING BUT DOES NOT INJURE EYE TISSUE. SKIN: FREQUENT OR PROLONGED CONTACT MAY IRRITATE. LOW ORDER OF TOXICITY. OCCASIONAL BRIEF CONTACT WITH THE LIQUID WILL NOT RESULT

IN SIGNIFICANT IRRITAT ION UNLESS EVAPORATION IS

IMPEDED. INHALATION: HIGH VAPOR/AEROSOL CONCENTRATIONS (>1000 PPM) ARE IRRATION TO THE EYES AND THE RESPIRATORY TRACT, MAY CAUSE HEADACHE, DIZZINESS, UNCONSCIOUSNESS, OTHER CNS EFFECTS EVEN DEATH. INGESTION: SMALL AMOUNTS OF THIS PRODUCT ASPIRATED INTO THE RESPIRATORY SYSTEM DURING INGESTION OR VOMITING MAY CAUSE MILD TO SEVERE PULMONARY INJURY, POSSIBLY PROGRESSING TO D EATH. LOW OREDER OF TOXICITY.

Effects of Overex

posure:EYE: IRRITATION. SKIN. IRRITATION. INHALATION: MAY CAUSE HEADACHES, DIZZINESS, ANESTHESIA, DROWSINESS, UNCONSCIOUSNESS, AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS, INCLUDING DEATH. INGESTION: MAY CAUSE SEVERE PULMONARY INJURY, POSSIBLY PROGRESSING TO DEATH.SMALL AMOUNTS OF THIS PRODUCT ASPIRATED INTO THE RESPIRATION SYSTEM DURING INGESTION OR VOMITING MAY CAUSE MILD TO SEVERE PULMONARY INJURY, POSSI BLY PROGRESSING TO DEATH.

Medical Cond Aggravated by Exposure:S KIN CONTACT MAY AGGRAVATE AN EXISTING DERMATITIS CONDITION.

First Aid:EYE: FLUSH WITH LARGE AMOUNTS OF WATER UNTIL IRRITATION SUBSIDES. IF IRRITATION PWESISTS, GET MEDICAL ATTENTION. SKIN: FLUSH WITH LARGE AMOUNTS OF WATER; USE SOAP IF AVAILABLE. REMOVE GROSSLY CONTAMIN ATED CLOTHING, INCLUDING SHOES, AND LAUNDER BEFORE REUSE. INHALATION: USING PROPER RESPIRATORY PROTECTION, IMMEDIATELY REMOVE THE AFFE CTED VICTIM FROM EXPOSURE. ADMINISTER ARTIFICIAL RESPIRATION IF BR EATHING IS STOPPED. KEEP AT REST. CALL FOR PROMPT MEDICAL ATTENTION. INGESTION: IF SWALLOWED, DO NOT INDUCE VOMITING. KEEP AT REST. GET PROMPT MEDICAL ATTENTION.

Flash Point Method:TCC Flash Point:=27.2C. 81.F Autoignition Temp:=500.C, 932.F Autoignition Temp Text: APPROX Lower Limits:1.9 Upper Limits:12.3 Extinguishing Media: FOAM OR DRY CHEMICAL. I F A SPILL OR LEAK HAS NOT IGNITED, USE WATER SPRAY TO DISPERSE THE VAPORS Fire Fighting Procedures: RESPIRATORY AND EYE PROTECTION REQUIRED FOR FIRE FIGHTING PERSONNEL. USE WATER SPRAY TO FOOL FIRE EXPOSED SURFACES AND TO PRETECT PERSONNEL. SHUT OFF "FUEL" TO FIRE. IF A LEAK OR SPILL HAS IGNITED, US E WATER SPRAY TO DISPERSE THE VAPORS. AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS DUE TO DANGER OF BOILOVER. Unusual Fire/Explosion Hazard:FLAMMABLE LIQUID, CAN RELEA SE VAPORS THAT FORM FLAMMABLE MIXTURES AT TEMPERATURES AT OR ABOVE THE FLASHPOINT. TOXIC GASES WILL FORM UPON COMBUSTION. STATIC DISCHARGE, MATERIAL CAN ACCUMULATE STATIC CH ARGES WHICH CAN CAUSE AN INCENDIARY ELECTRICAL DISCHARGE. SEE OTHER INFORMATION.

Spill Release Procedures: ELIMINATE SOURCES OF IGNITION. PREVENT ADDITIONAL DISCHARGE OF MATERIAL, IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR SMALL SPILLS IMPLEMENT CLEANUP PROCEDURES: FOR LARGE SPILLS IMPLEMTNT CLEANUP PROCEDUR ES AND, IF IN PUBLIC AREA, DEEP PUBLIC AWAY AND AVISE AUTHORITIES. ALSO IF THIS PRODUCT IS SUBJECT TO CERCLA REPORTING NOTIFY THE NATIONAL RESPONSE CENTER.(SEE OTHER INFORMATION FOR CONTINUATION).

Handling and Storage Precautions:CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED. SINCE EMPTIED CONTAINERS RETAIN PRODUCT R ESIDUES (VAPOR, LIQUID, AND/OR SOLID), ALL HAZARD PRECAUTIONS GIVEN IN THE DATA SHEET MUST BE OBSERV ED. WARNING!!! SUDDEN RELEASE OF HOT ORGANIC CHEMICAL VAPORS OR MISTS FROM PROCESS (SEE BELOW)

Other Precautions:OPERATING AT ELEVATED TEMPERATURE AND PRESSURE, OR SUDDEN INGRESS OR AIR INTO VACUUM EQUIPMENT, MAY RESULT IN IGNITIONS WITHOUT THE PRESENCE OF OBVIOUS IGNITION SOURCES.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection:WH

ERE CONCENTRATION IN AIR MAY EXCEED THE LIMITS

GIVEN IN THE LIMITS OF EXPOSURE AND ENGINEERING, WORK PRACTICES OR OTHER MEANS OF EXPOSURE REDUCTION ARE NOT ADEQUATE, NIOSH/MSHA PPROVED RESPIRATORS M AY BE NECESSARY TO PREVENT OVEREXPOSURE BY INHALATION.

Ventilation:THE USE OF LOCAL EXHAUST VENTILATION IS RECOMMENDED TO CONTAOL PROCESS EMISSIONS NEAR THE SOURCE.USE EXPLOSIVE PROOF VENTILATION EQUIPMENT. Protective Gloves:CHEMICAL RESISTANT Eye Protection:SAFETY GLASSES WIT

H SIDE SHIELDS.

Other Protective Equipment:LONG SLEEVED CLOTHING.

Supplemental Safety and Health

HCC:F3 Boiling Pt:>138.9C, 282.F B.P. Text:282-286 Melt/Freeze Pt:=-35.C, -31.F Vapor Pres:14 AT 100F APPROX Spec Gravity:0.87 AT 60F Viscosity:0.7 CST AT 77F APPROX Evaporation Rate & amp; Reference:0.18 APPROX Solubility in Water:0.02 AT 77 CALCULATED

Stability

Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS, CONCENTRATED NITRIC AND SULPHURIC ACIDS, HALOGEN AND MOLTEN SULPHUR. TEMPERATURES ABOVE AMBIENT. Hazardous Decomposition Products:NONE Conditions to Avoid Polymerization:WILLNOT OCCUR.

Waste Disposal Methods:CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO LOCAL DISPOSAL REGULATIONS.

====== Other Information =====

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