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3M GENERAL OFFICES -- ADHESIVE -- 8040-01-294-2625

============ Product Identification =========================

Product ID:ADHESIVE MSDS Date:04/06/1998

FSC:8040

NIIN:01-294-2625 Status Code:A

MSDS Number: CKZPQ === Responsible Party ===

Company Name: 3M GENERAL OFFICES

Address:3M CENTER

City:ST. PAUL State:MN

ZIP:55144-1000

Country:US

Info Phone Num:651-737-6501/1-800-364-3577

Emergency Phone Num:999-999-9999

Preparer's N

ame:ERNEST CARTER

Chemtrec Ind/Phone:(800)424-9300

CAGE:04963

=== Contractor Identification ===

Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

======= Composition/Information on Ingredients ========

Ingred Name: EPOXY RESIN

CAS:1675-54-3

Code:F

RTECS #:TX3800000 Minumum % Wt:10. Maxumum % Wt:30.

Ingred Name:DICYANDIAMIDE

CAS:461-58-5 RTECS # :ME9950000 Minumum % Wt:3. Maxumum % Wt:7.

Ingred Name: DIMETHYLUREA

CAS:17526-94-2 Minumum % Wt:.5 Maxumum % Wt:1.5

Ingred Name:1,4-BIS.(.(2,3-EPOXYPROPOXY)METHYL.).CYCLOHEXANE

CAS:14228-73-0

= Wt:1.5

Ingred Name: DIALKYL AMINE/PHENOLIC EPOXY RESINS/ POLYHALOEPOXY

Minumum % Wt:40. Maxumum % Wt:70.

Ingred Name: EPOXY RESIN

CAS:25068-38-6

Code:F

RTECS #:CE6880000 Minumum % Wt:3. Maxumum % Wt:7.

Ingred Name: NON-VOLATILE AMIDE TRADE SECRET

Minumum % Wt:.5 Maxumum % Wt:1.5

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Hazards Identification ==========

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:MILD EYE IRRITATION: SIGNS/SYMPTOMS
CAN INCLUDE REDNESS, SWELLING, PAIN, AND TEARING. SKIN CONTACT:
ALLERGIC SKIN REACTION: SIGNS/SYMPTOMS CAN INCLUDE REDNESS,
SWELLING, BLISTERING, AND ITCHING. INHAL ATION: VAPORS OF HEATED
MATERIAL MAY CAUSE RESPIRATORY SYSTEM IRRITATION. INGESTION MAY
CAUSE: IRRITATION OF GASTROINTESTINAL TISSUES: SIGNS/S

YMPTOMS CAN

INCLUDE PAIN, VOMITING, ABDOMINAL TENDERNESS,N AUSEA, BLOOD IN VOMITUS, AND BLOOD IN FECES.

Medical Cond Aggravated by Exposure:

First Aid:EYE CONTACT: IMMEDIATELY FLUSH EYES WITH LARGE AMOUNTS OF WATER. SKIN CONTACT: FLUSH SKIN WITH LARGE AMOUNTS OF WATER. INHALATION: IF SIGNS/SYMPTOMS OCCUR, REMOVE PERSON TO FRESH AIR.IF SWALLOWED: DO NOT INDUCE VOMITING. DRINK TWO GLASSES OF WATER.

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Extinguishing Media:WATER, CARBON DIOXIDE, DRY CHEMICAL, FOAM. Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTHING, INCLUDING HELMENT, SELF-CONTAINED, POSITIVE PRESSURE OR PRESSURE DEMAND BREATHING APPARATUS, BUNKER COAT AND PANTS, BANDS AROUND ARMS, WAIST AND LEGS, FACE MASK, AND PRO TECTIVE COVERING FOR EXPOSED AREAS OF THE HEAD.
Unusual Fire/Explosion Hazard:NOT APPLICABLE.
======== Accidental Releas
e Measures =========
Spill Release Procedures:OBSERVE PRECAUTIONS FROM OTHER SECTIONS. COLLECT SPILLED MATERIAL.
============ Handling and Storage =============
Handling and Storage Precautions:STORE AT TEMPERATURES BELOW 0 DEG. F (-18 DEG. C). ALLOW MATERIAL TO RETURN TO ROOM TEMPERATURE BEFORE USE. KEEP OUT OF THE REACH OF CHILDREN.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:AVOID BREATHING OF VAPOR S CREATED DURING THE CURE CYCLE. AVOID BREATHING OF DUST CREATED BY CUTTING, SANDING OF GRINDING. Ventilation:USE WITH APPROPRIATE LOACL EXHAUST VENTILATION.
Protective Gloves:WEAR APPROPRIATE GLOVES WHEN HANDLING THIS MATERIAL. Eye Protection:WEAR VENTED GOGGLES. WEAR SAFETY GLASSES WITH SIDE SHIELDS.
Supplemental Safety and Health
======== Physical/Chemical Properties =========
Spec Gravity:1.53 WATER=1 Solubility in Water:NOT SOLUBLE Appearance and Odor:FILM , UNSUPPORTED SOLID FILM, ODORLESS.
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES Stability Condition to Avoid:AVOID CURING LARGE QUNTITIES OF MATERIAL TO PREVENT A PREMATURE REACTION (EXOTHERM) WITH PRODUCTION OF INTENSE HEAT AND SMOKE. Hazardous Decomposition Products:CARBON MONOXIDE AND CARBON DIOXIDE, OXIDES OF NITROGEN, HYDROGEN BROMIDE, TOXIC VAPORS, GASES OR PARTICULATES TRACE AMOUNTS OF BROMINE.

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	Disposal Considerations	

Waste Disposal Methods:INCINERATE UNCURED WASTE IN AN INDUSTRIAL OR COMMERCIAL INCINERATOR. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL.

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