

NATIONAL-STANDARD CO -- CARBON STEEL WELDING PRODUCTS, ER70S-3 -- 3439-01-323-1288

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Product Identification  
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Product ID:CARBON STEEL WELDING PRODUCTS, ER70S-3

MSDS Date:01/01/1999

FSC:3439

NIIN:01-323-1288

Status Code:A

MSDS Number: CKXNM

=== Responsible Party ===

Company Name:NATIONAL-STANDARD CO

Address:1618 TERMINAL RD

City:NILES

State:MI

ZIP:49120-2504

Country:US

Info Phone Num:616-6

83-8100

Emergency Phone Num:616-683-8100

Preparer's Name:ROBERT P. MARTINELLI

CAGE:83718

=== Contractor Identification ===

Company Name:INDUSTRIAL WELDING AND SAFETY SUPPLY INC

Address:117 E FRANKLIN STREET

Box:City:ANDERSON

State:SC

ZIP:29624

Country:US

Phone:803-224-1197

Contract Num:SP0411-01-M-E750

CAGE:0R427

Company Name:NATIONAL-STANDARD CO

Address:1618 TERMINAL RD

Box:City:NILES

State:MI

ZIP:49120-2504

Country:US

Phone:616-683-8100

CAGE:83718

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Composition/Information on Ing

redients =====

Ingred Name:MANGANESE (MN)

CAS:7439-96-5

RTECS #:OO9275000

= Wt:1.1

OSHA PEL:C5 MG/M3

ACGIH TLV:0.2 MG/M3

Ingred Name:IRON (FE)

CAS:7439-89-6

RTECS #:NO4565500

= Wt:98.9

OSHA PEL:10 MG/M3

ACGIH TLV:10 MG/M3

Ingred Name:COPPER (CU)

CAS:7440-50-8

RTECS #:GL5325000

OSHA PEL:0.1 MG/M3

ACGIH TLV:0.2 MG/M3

EPA Rpt Qty:5000 LBS

DOT Rpt Qty:5000 LBS

Ingred Name:SILICON 9SI)

CAS:7440-21-3

RTECS #:VW0400000

OSHA PEL:15 MG/M3

ACGIH TLV:10 MG/M3

===== Hazards Id  
entification =====

Health Hazards Acute and Chronic:SHORT-TERM: LOSS OF

CONSCIOUSNESS/DEATH DUE TO WELDING GASES OR LACK OF OXYGEN.

LONG-TERM: ADVERSE EFFECTS MAY RESULT FROM LONG-TERM EXPOSURE TO

WELDING FUME, GASES OR DUSTS. THESE EFFECTS MAY INCLUDE SKIN

SENSITIZATION, NEUROLOGICAL DAMAGE, AND RESPIRATORY DISEASE SUCH AS

BRONCHIAL ASTHMA, LUNG FIBOSIS OR PNEUMOCONIOSIS.

Explanation of Carcinogenicity:NOT PROVIDED BY MFR

Effects of Overexposure:METALLIC T

ASTE; NAUSEA, TIGHTNESS OF CHEST;

FEVER; IRRITATION OF EYES, NOSE, THROAT AND SKIN.

Medical Cond Aggravated by Exposure:AGGRAVATION OF PRE-EXISTING  
RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUE IN SOME WORKERS.

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First Aid Measures  
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First Aid:REMOVE FROM EXPOSURE AND OBTAIN PROMPT MEDICAL ATTENTION. IF  
VICTIM IS UNCONSCIOUS, ADMINISTER OXYGEN. IF NOT BREATHING,  
RESUCIATE IMMEDIATELY.

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Fire Fighting Measures =  
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Flash Point:NONFLAMMABLE

Fire Fighting Procedures:REFER TO AMERICAN NATIONAL STANDARD Z49.1,  
SAFETY IN WELDING & CUTTING, PUBLISHED BY THE AMERICAN WELDING  
SOCIETY, P.O. BOX 351040, MIAMI, FL 33135, FOR FIRE PREVENTION AND  
PROTECTION INFORMATION DURI NG THE SUE OF WELDING AND ALLIED  
PROCEDURES.

Unusual Fire/Explosion Hazard:WELDING ARC AND SPARKS CAN IGNITE  
COMBUSTIBLES.

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Handling and Storage  
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Handling and S

torage Precautions:NOT PROVIDED BY MFR

Other Precautions:THIS MSDA COVERS ALL CARBON STEEL WELDING PRODUCTS  
MANUFACTURED BY NATIONAL-STANDARD. TRADE NAME AND NOMINAL  
COMPOSITION ARE LISTED IN INGREDIENTS SECTION AND INCLUDE BOTH  
COPPER-COATED AND COPPERFREE PRODUCTS.

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Exposure Controls/Personal Protection  
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Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED  
RESPIRATOR WHEN WELDING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR  
VEN

TILATION DOES NOT KEEP EXPOSURE BELOW TLV.

Ventilation:USE ENOUGH VENTILATION, LOCAL EXHAUST AT THE ARC, OR BOTH,  
TO KEEP THE FUMES AND GASES BELOW THE TLV'S IN THE WORKERS  
BREATHING ZONE AND THE GENERAL AREA.

Protective Gloves:WELDERS GLOVES.

Eye Protection:WEAR HELMET OR USE FACE SHIELD WITH FILTER LENS, SHADE  
NO. 10 OR DARKER.

Other Protective Equipment:PROVIDE PROTECTIVE SCREENS OR FLASH GOGGLES  
IF NEEDED TO SHIELD OTHERS. WEAR HAND, HEAD & BODY PROTECTION TO  
HELP PREVENT

INJURY FROM RADIATION, SPARKS & ELECTRICAL SHOCK (SEE ANSI-Z49.1).

Work Hygienic Practices: TRAIN THE WORKER TO KEEP HIS HEAD OUT OF THE FUMES.

Supplemental Safety and Health

PROTECTION-AT A MINIMUM, THIS INCLUDES WELDER'S GLOVES & PROTECTIVE FACE SHIELD, & MAY INCLUDE ARM PROTECTORS, APRON, HATS & SHOULDER PROTECTION AS WELL AS DARK, SUBSTANTIAL CLOTHING. \*NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) RATING: HEALTH-0, FLAMMABILITY-0, REACTIVITY-0.

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Physical/Chemical Properties =====

HCC:N1

Melt/Freeze Pt:=1482.2C, #####F

Spec Gravity:489.6 LBS/FT3

Appearance and Odor:GRAY OR COPPER COLORED, SOLID METALS SHAPED AS WIRE OF VARIOUS DIAMETERS.

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Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

Stability Condition to Avoid:NP

Hazardous Decomposition Products:FUMES & GASES FROM WELDING CANNOT BE CLASSIFIED SIMPLY. THE COMPOSITION & QUANTITY OF BOTH DEPEND ON THE METAL BEING WELDED, THE PROCESS, PROCEDURES, & ELECTRODES USED. (SEE OTHER INFORMATION SECTION)

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Disposal Considerations =====

Waste Disposal Methods:NOT PROVIDED BY MFR

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Other Information =====

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