

PRAXAIR SURFACE TECHNOLOGIES INC -- NI-163 (PRODUCT CODE ZNI163-0005) --
3439-01-426-3736

===== Product Identification =====

Product ID:NI-163 (PRODUCT CODE ZNI163-0005)

MSDS Date:02/06/1996

FSC:3439

NIIN:01-426-3736

Status Code:A

MSDS Number: CJSGV

=== Responsible Party ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:U

S

Info Phone Num:317-240-2650

Emergency Phone Num:317-240-2209

Preparer's Name:J HUDDLESTON

Chemtrec Ind/Phone:(800)424-9300

CAGE:0FGH2

=== Contractor Identification ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

Box:City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:US

Phone:317-240-2650

CAGE:0FGH2

Company Name:STARGHILL TECHNOLOGIES CORP

Address:3850 OAKMAN BLVD

Box:City:DETROIT

State:MI

ZIP:48204-1119

Country:US

Phone:313-933-4141

Contract Num:SP0490-95-D-4037

CAGE:

0VYG8

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===== Composition/Information on Ingredients =====

Ingred Name:NICKEL
CAS:7440-02-0
RTECS #:QR5950000
Minimum % Wt:50.
Maximum % Wt:75.
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3

Ingred Name:CHROMIUM
CAS:7440-47-3
RTECS #:GB4200000
Minimum % Wt:20.
Maximum % Wt:50.
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:ALUMINIUM
CAS:7429-90-5
RTECS #:BD0330000
Minimum % Wt:5.
Maximum % Wt:20.
OSHA PEL:15 MG/M3
ACGIH TLV:10 MG/M3

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=== Hazards Identification =====

LD50 LC50 Mixture:ORAL LD50(RAT): UNKNOWN.
Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES
Health Hazards Acute and Chronic:SKIN: MAY CAUSE ALLERGIC DERMATITIS.
MAY CAUSE ULCERS. EYES: MAY CAUSE IRRITATION. INHALATION: MAY CAUSE
RESPIRATORY TRACT IRRITATION. REPEATED OVEREXPOSURE: MAY CAUSE
SENSITIZATION IN SUSCEPTIBLE INDIVIDUALS. CHRONIC EXPOSURE TO THE
EYE C

AN CAUSE CORNEAL DAMAGE, POLYCYTHEMIA, HYPERPLASIA OF THE THYROID GLAND, & DAMAGE TO THE ALPHA CELLS OF THE PANCREAS. REPEATED INHALATION MAY CAUSE EMPHYSEMA OR PULMONARY FIBROTIC DISEASE. CHRONIC SKIN CONTACT MAY SPREAD TO THE WHOLE BODY WITH LESIONS, ITCHING, SORENESS, BURNING SENSATION & REDNESS.

Explanation of Carcinogenicity:NICKEL IS LISTED AS A PROBABLE HUMAN CARCINOGEN. CHROMIUM IS LISTED AS A HUMAN CARCINOGEN. NICKEL & CHROMIUM HAVE BEEN DETERMINED TO CAUSE CANCER IN EXPERIMENTAL

ANIMALS (IARC, NTP).

Effects of Overexposure:SKIN-MAY CAUSE ALLERGIC DERMATITIS, WITH REDNESS & PAPULAR FORMATION IN SUSCEPTIBLE INDIVIDUALS, WHICH USUALLY OCCURS IN THE FOLDS OF THE SKIN. MAY CAUSE ULCERS PROGRESSING TO DRY & SCALY SKIN, FEVER . EYE-MAY CAUSE IRRITATION, EXPERIENCED AS REDNESS & EXCESS REDNESS OF THE CONJUNCTIVA. SWALLOWING-MAY CAUSE NAUSEA, ABDOMIAL PAIN, VOMITING, DIARRHEA, CNS DEPRESSION, & BURNING SENSATION. INHALATION- MAY CAUSE

RESPIRATORY

TRACT IRRITATION, WITH CHEST PAIN, VOMITING, DIARRHEA, BURNING SENSATION, & CNS DEPRESSION.

Medical Cond Aggravated by Exposure:BREATHING OF DUST MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE. MAY ALSO AGGRAVATE AN EXISTING DERMATITIS.

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===== First Aid Measures =====

First Aid:SWALLOWING-GIVE AT LEAST 2 GLASSES OF MILK OR WATER. INDUCE VOMITING, UNLESS PATIENT IS UNCONSCIOUS. CALL A PHYSICIAN.

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N-WASH THOROUGHLY WITH SOAP AND WATER. INHALATION-REMOVE TO FRESH AIR. GIVE ARTIFICIAL RESPIRATION IF NOT BREATHING. OXYGEN MAY BE GIVEN IF NECESSARY. CALL A PHYSICIAN. EYES-FLUSH THOROUGHLY WITH PLENTY OF WATER. IF DISCOMFORT PERSISTS, SEEK MEDICAL ATTENTION, PREFERABLY AN OPTHALMOLOGIST.

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===== Fire Fighting Measures =====

Flash Point:NONE

Lower Limits:NONE

Upper Limits:NONE

Extinguishing Media:USE SPECIAL DRY POWDER METAL EXTINGUISHING MATE

RIAL

TO EXTINGUISH METAL FIRES. USE APPROPRIATE EXTINGUISHER TO EXTINGUISH COMBUSTABLE MATERIALS THAT MAY BE IGNITED BY THERMAL FLAME.

Fire Fighting Procedures:CONSULT AND COMPLY WITH ANSI Z49.1 SAFETY IN WELDING AND CUTTING, NFPA51B STANDARD FOR FIRE PREVENTION IN USE OF CUTTING AND WELDING PROCESSES. NFPA51 OXYGEN-FUEL GAS SYSTEMS FOR WELDING AND CUTTING, AND NFPA58 STANDARD FOR THE STORAGE AND HANDLING OF LIQUIFIED PETROLEUM GASES.

Unusual Fire/Explosion Hazard:AI

RBORNE DUST PARTICLES, ESPECIALLY METAL DUST, AND ACCUMULATION OF SUCH SHOULD BE TREATED AS EXPLOSIVES. TO MINIMIZE DANGER FROM DUST EXPLOSIONS, ADEQUATE VENTILATION SHOULD BE PROVIDED TO SPRAY BOOT H IN ACCORDANCE WITH AMERICAN WELDING SOCIETY PUBLICATION AWSC2.1-73, AND ACGIH PUBLICATION "INDUSTRIAL VENTILATION".

===== Accidental Release Measures =====

Spill Release Procedures:WEAR PROTECTIVE EQUIPMENT TO PROTECT AGAINST HAZARDS AND DISPOSE OF PER WASTE DISPOSAL METHOD.

===== Handling and Storage =====

Other Precautions:CAUTION: WHEN THERMAL SPRAYING - ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH LIVE ELECTRICAL PARTS! ARC RAYS CAN BURN EYES AND SKIN! WEAR RECOMMENDED EYE AND BODY PROTECTION. FUMES, GAS, & DUST CA N HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR RESPIRATORS.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:DE PENDS UPON SPECIFIC USE, CONDITION, AND LOCATION. IF THERE IS DUSTINESS, WEAR RESPIRATOR SELECTED PER OSHA 1910.134, AND OSHA 29 CFR 1910.252 AND ANSI Z49.1

Ventilation:LOCAL DUST PICK UP AND VENTILATION RECOMMENDED.

Protective Gloves:NOT REQUIRED.

Eye Protection:WHEN DUSTY USE GOGGLES PER OSHA 1910.13.

Other Protective Equipment:SEE ANSI Z49.1, ANSI Z87.1, ANSI Z88.2 FOR HELMETS, FACE SHIELDS AND GOGGLES.

Supplemental Safety and Health

CAUTION: WHEN THERMAL SPRAYING-ELECTRICITY CAN

CAUSE FATAL SHOCK! DO

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WEAR RECOMMENDED EYE ANDBODY PROTECTION. FUMES, GAS, AND DUST CAN
HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR
RESPIRATORS.(OTHER INFO)

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:NONE

Vapor Density:>THAN AIR

Evaporation Rate & Reference:UNAVAILABLE

Appearance and Odor:GRAY POWDER

===== Stability and Reactivity

Data =====

Stability Indicator/Materials to Avoid:YES

NONE KNOWN

Stability Condition to Avoid:NONE KNOWN

Hazardous Decomposition Products:WHEN THERMAL SPRAYING, DECOMPOSITION
PRODUCTS WILL VARY WITH OPERATING CONDITIONS. DECOMPOSITION
PRODUCTS OF NORMAL OPERATION FROM THIS THERMAL SPRAY POWDER
(OXIDES, SUB-OXIDES, ETC)

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF WASTE PERS LOCAL, STATE, AND FEDERAL
REGULAT
IONS.

===== MSDS Transport Information =====

Transport Information:PROPER SHIPPING NAME: METAL ALLOY POWDER NOI ITEM
136500 SUB 1.

===== Regulatory Information =====

SARA Title III Information:7440-02-0, NICKEL,