

R & D METALS AND CHEMICALS,INC -- SILVER SOLDER FLUX NO.601/1800 -- 3439-00-288-0868

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Product Identification
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Product ID:SILVER SOLDER FLUX NO.601/1800
MSDS Date:01/07/1997
FSC:3439
NIIN:00-288-0868
Status Code:A
MSDS Number: CHVTR
=== Responsible Party ===
Company Name:R & D METALS AND CHEMICALS,INC
Address:201C PERIMETER PK SUITE C
Box:22533
City:KNOXVILLE
State:TN
ZIP:37922
Country:
US
Info Phone Num:423-531-6065
Emergency Phone Num:423-531-6065
CAGE:JO627
=== Contractor Identification ===
Company Name:R & D METALS & CHEMICALS, INC
Address:201C PERIMETER PARK
Box:22533
City:KNOXVILLE
State:TN
ZIP:37922-2233
Country:US
Phone:423-531-6065 / FAX: 423-531-2044
CAGE:56406
Company Name:R & D METALS AND CHEMICALS INC
Address:201C PERIMETER PARK
Box:22533
City:KNOXVILLE
State:TN
ZIP:37922
Country:US
Phone:800-646-7476
CAGE:JO627

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Composition/Information on Ingredient
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Ingred Name:POTASSIUM FLUOROHYDROBORATE
CAS:14075-53-7
RTECS #:ED2800000
Fraction by Wt: 30-45%
Other REC Limits:NONE RECOMMENDED
OSHA PEL:2.5 MG/M3 AS F
ACGIH TLV:2.5 MG/M3 AS F

Ingred Name:POTASSIUM TETRABORATE
CAS:1332-77-0
Fraction by Wt: 15-25%
Other REC Limits:TLV 5.0 MG/M3

Ingred Name:BORIC ACID
CAS:10043-35-3
RTECS #:ED4550000
Fraction by Wt: 15-30%
Other REC Limits:NONE RECOMMENDED
OSHA PEL:10 MG BORATES/M3
ACGIH TLV:5 MG BORATES/M3

Ingred Name:POTASSIUM FLUOBORATE
CAS:14075-53-7
RTECS #:ED2800000
Fraction by Wt: 7-15%
Other REC Limits:NONE RECOMMENDED
OSHA PEL:2.5 MG/M3 AS F
ACGIH TLV:2.5 MG/M3 AS F

===== Hazards Identification =====

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER.
Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Health Hazards Acute and Chronic:ACUTE: MAY CAUSE SALIVATION, COUGHING,
CHOKING AND CHILLS. CHRONIC: MAY CAUSE WEIGHT LOSS, BRITTLE BONES,
ANEMIA, WEAKNESS AND STIFF JOINTS.
Ex
planation of Carcinogenicity:NONE SPECIFIED BY MANUFACTURER.
Effects of Overexposure:ACUTE: SALIVATION, COUGHING, CHOKING, CHILLS.
CHRONIC: WEIGHT LOSS, BRITTLE BONES, ANEMIA, WEAKNESS AND STIFF
JOINTS.
Medical Cond Aggravated by Exposure:ANY WEAKNESS OF THE LUNGS, KIDNEYS,
OR LIVER WILL BE AGGRAVATED.

===== First Aid Measures =====

First Aid:EYES: FLUSH WITH LARGE AMOUNTS OF WATER. IF IRRITATION
PERSISTS, GET MEDICAL ATTENTION. SKIN: REMOV

E CONTAMINATED

CLOTHING. WASH SKIN WITH SOAP AND WATER. IF ADVERSE SYMPTOMS DEVELOP, GET MEDICAL ATTENTION. INHALATION: MOVE TO FRESH AIR. IF ADVERSE SYMPTOMS DEVELOP, GET MEDICAL ATTENTION. INGESTION: DRINK WATER OR MILK. GET MEDICAL ATTENTION.

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Fire Fighting Measures
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Flash Point:NONE

Extinguishing Media:USE MEDIA APPROPRIATE FOR SURROUNDING FIRE.

Fire Fighting Procedures:NORMAL CAUTION WHEN DEALING WITH FLUX CHEMICALS.

Unusual

Fire/Explosion Hazard:WILL RELEASE BORON TRIOXIDE FUMES UPON DECOMPOSITION.

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Accidental Release Measures
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Spill Release Procedures:CLEAN UP PASTE AND FLUSH REMAINING MATERIAL WITH LOTS OF WATER.

Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

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Handling and Storage
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Handling and Storage Precautions:DO NOT STORE IN GLASS OR PORCELAIN CONTAINERS. AVOID CONTACT WITH EYES, SKIN, CLOTHING. WASH AFTER

HANDLING.

Other Precautions:KEEP CONTAINERS AWAY FROM EXCESSIVE HEAT.

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Exposure Controls/Personal Protection
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Respiratory Protection:IN THE ABSENCE OF PROPER VENTILATION USE NIOSH APPROVED RESPIRATOR.

Ventilation:PROVIDE ADEQUATE VENTILATION TO REMOVE FUMES. USE LOCAL EXHAUST AND/OR MECHANICAL(GENERAL) VENTILATION AS NECESSARY.

Protective Gloves:WEAR RUBBER OR PLASTIC COATED GLOVES.

Eye Protection:WEAR SAFETY GOGGLES.

Other Protective Equipment:WEAR RUBBER APRON AS NEEDED TO PROTECT CLOTHING AND SKIN.

Work Hygienic Practices:WASH HANDS AFTER HANDLING AND BEFORE EATING, DRINKING, OR SMOKING. LAUNDRY CONTAMINATED CLOTHING BEFORE USING.

Supplemental Safety and Health
NONE

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Physical/Chemical Properties
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HCC:N1

Spec Gravity:1.6

Solubility in Water:MODERATE

Appearance and Odor:WHITE, ODORLESS PASTE.

Percent Volatiles by Volume:30

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Stability and Reactivity Data
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Sta

bility Indicator/Materials to Avoid: YES

GLASS OR PROCELAIN.

Stability Condition to Avoid: EXCESSIVE HEAT.

Hazardous Decomposition Products: B₂O₃ FUMES, KBF₄

Conditions to Avoid Polymerization: WILL NOT OCCUR.

===== Disposal Considerations =====

Waste Disposal Methods: DISPOSE OF WASTE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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