

NATIONAL WELDING ALLOYS, INC. -- TIN-LEAD SOLDER-WILL COVER ALL SOLDERS CONTAINING  
TIN & LEAD -- 3439-01-008-7580

===== Product Identification =====

Product ID:TIN-LEAD SOLDER-WILL COVER ALL SOLDERS CONTAINING TIN & LEAD

MSDS Date:03/21/1988

FSC:3439

NIIN:01-008-7580

MSDS Number: CFKFX

=== Responsible Party ===

Company Name:NATIONAL WELDING ALLOYS, INC.

Address:1600 SOUTH CANAL STREET

City:PITTSB

URGH

State:PA

ZIP:15215

Country:US

Info Phone Num:412-781-4255

Emergency Phone Num:412-781-4255, CHEMTREC 800-424-9300

CAGE:0ACE2

=== Contractor Identification ===

Company Name:NATIONAL WELDING ALLOYS INC

Address:1600 SOUTH CANAL STREET

Box:City:PITTSBURGH

State:PA

ZIP:15215-2624

Country:US

Phone:412-781-4255

CAGE:0ACE2

===== Composition/Information on Ingredients =====

Ingred Name:TIN

CAS:7440-31-5

RTECS #:XP7320000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:2 MG/M3

ACGIH TL

V:2 MG/M3; 9596

Ingred Name:LEAD (SARA 313) (CERCLA)

CAS:7439-92-1

RTECS #:OF7525000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:SEE 1910.1025

ACGIH TLV:0.05MG/M3, A3; 9596

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:NO OHTER HAZ MATLS IS PRESENT IN CONCEN GREATER THAN  
1%(0.1% FOR CARCINOGENS)

RTECS #:9999999ZZ

Fraction by Wt: NA

Other REC Limits:NONE RECOMMENDED

Ingred Name:LEAD (SARA 313) (CERCLA) (BARE WIRE COMPO)

CAS:7439-92-1

RTECS #:OF7525000

Other REC Limits:NONE RECOMMENDED

OSHA

PEL:SEE 1910.1025

ACGIH TLV:0.05MG/M3, A3; 9596

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:BORON OXIDE (BORIC ACIDS) (FLUX COATING COMPO)

CAS:1303-86-2

RTECS #:ED7900000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3; 9596

Ingred Name:FLUORIDES (FUME) (FLUX COATING COMPO)

Other REC Limits:NONE RECOMMENDED

Ingred Name:ISOPARRAFINIC HYDROCARBONS

Other REC Limits:NONE RECOMMENDED

Ingred Name:UREA (FLUX COATING COMPO)

CAS:57-13-6

RTECS #:YR6250000

Other REC Limit

s:NONE RECOMMENDED

Ingred Name:ETHYLENEDIAMINE DIHYDROCHLORIDE (FLUX COATING COMPO)

CAS:333-18-6

RTECS #:KV3850000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:NOT ESTABLISHED.

ACGIH TLV:NOT ESTABLISHED.

Ingred Name:ETHYLAMINE HYDROCHLORIDE

CAS:557-66-4

Other REC Limits:NONE RECOMMENDED

Ingred Name:SUCCINIMIDE (FLUX COATING COMPO)

CAS:123-56-8

RTECS #:WN2200000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:NOT ESTABLISHED.

ACGIH TLV:NOT ESTABLISHED.

Ingred Name:WHITE PROTOPET IS (FLUX COATING COMPO)

Other REC Limits:NONE RECOMMENDED

Ingred Name:SEBACIC ACID (FLUX COATING COMPO)

CAS:111-20-6

RTECS #:VS0875000

Other REC Limits:NONE RECOMMENDED

Ingred Name:DIETHYLAMINE HYDROCHLORIDE (FLUX COATING COMPO)

CAS:660-68-4

RTECS #:IA3084000

Other REC Limits:NONE RECOMMENDED

Ingred Name:SUCCINIC ACID (FLUX COATING COMPO)

CAS:110-15-6

RTECS #:WM4900000

Other REC Limits:NONE RECOMMENDED

OSHA PEL:2 MG/M3

ACGIH TLV:2 MG/M3; 9596

Ingred Name:POTASSIUM HYDROGEN FLUORIDE (FLUX COATING COMPO)

CAS:7789

-29-9  
RTECS #:TS6650000  
Other REC Limits:NONE RECOMMENDED

Ingred Name:POTASSIUM TETRAFLUOBORATE (FLUSH COATING COMPO)  
CAS:14075-53-7  
RTECS #:ED2800000  
Other REC Limits:NONE RECOMMENDED

Ingred Name:AZELAIC ACID (FLUX COATING COMPO)  
CAS:123-99-9  
RTECS #:CM1980000  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:NOT ESTABLISHED.  
ACGIH TLV:NOT ESTABLISHED.

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===== Hazards Identification =====

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER.  
Routes of Entry: Inhalation:  
YES Skin:YES Ingestion:YES  
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO  
Health Hazards Acute and Chronic:CHRONIC EXPOSURE TO HIGH LEVELS OF  
AIRBORNE OR INGESTED LEAD MAY RESULT IN ANEMIA,NAUSEA.IT IS  
UNLIKELY THAT NORMAL EXPOSURE TO THIS MATL WOULD RESULT IN ACUTE  
ILLNESS.  
Explanation of Carcinogenicity:PER  
MSDS:CARCINOGENICITY/NTP/IARC/OSHA:NA.  
Effects of Overexposure:LEAD:NAUSEA, ANEMIA, CONSTIPATION.  
Medical Cond Aggravated by Exposure:TOXIC/CHRONIC EXPOSURE:KIDNEY A  
ND  
BLOOD DISORDERS.

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===== First Aid Measures =====

First Aid:REMOVE FROM EXPOSURE;CONSULT PHYSICIAN.WHEN DANGER OF TOXIC  
EXPOSURE TO LEAD EXISTS PERIODIC URINALYSIS & BLOOD TESTS SHOULD BE  
RUN TO CHECK LEAD LEVELS.

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===== Fire Fighting Measures =====

Flash Point:NA  
Autoignition Temp:Autoignition Temp Text:NA  
Lower Limits:NA  
Upper Limits:NA  
Extinguishing Media:CO2, OR DRY CHEMICAL EXTINGUISHER.  
Fire Fighting Pr

cedures:USE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS & FULL PROTECTIVE CLOTHING IF INVOLVED IN FIRE.  
Unusual Fire/Explosion Hazard:FINELY DIVIDED DUST MAY FORM EXPLOSIVE MIXTURES W/AIR.WHEN OVERHEATED LEAD FUMES ARE TOXIC.

===== Accidental Release Measures =====

Spill Release Procedures:SOLID/RECYCLABLE.CONFORM WITH APPLICABLE REGULATORY STATUTES.  
Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

===== Handling and Storage =  
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Handling and Storage Precautions:DUST SHOULD BE KEPT TO MINIMUM.  
Other Precautions:VACUUMING RECOMMENDED FOR ACCUMULATED DUST.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE NIOSH APPROVED RESPIRATOR WHERE DUST OR FUMES ARE PRESENT.  
Ventilation:LOC EXHAU:EXHAU FUMES AWAY FRM WORKAREA.MECH(GEN):ADEQU VENTI SHOULD BE USED WHEN MATL IN DUSTY/MOLTEN STATE.SPEC:(SUPP)  
Protective Gloves:RECOMMENDED FOR HIGH TEMPERATURES  
E  
ye Protection:RECOMMENDED  
Other Protective Equipment:STANDARD PROTECTIVE EQPMT NORMALLY USED IN SOLDERING/APPLICABLE OPERATIONS.  
Work Hygienic Practices:CONFORM W/LOCAL, STATE AND FEDERAL AND OSHA REGULATORY STATUTES.  
Supplemental Safety and Health  
VENTI:CONFORM W/APPLICABLE REGULATIONS.

===== Physical/Chemical Properties =====

HCC:N1  
Boiling Pt:B.P. Text:N/ESTABLISH  
Melt/Freeze Pt:M.P/F.P Text:NP  
Decomp Temp:Decomp Text:NP  
Vapor Pres:NA  
Vapor Density:NA  
Sp

ec Gravity:N/ESTABLISHED  
pH:NP  
Viscosity:NP  
Evaporation Rate & Reference:NA  
Solubility in Water:INSOLUBLE  
Appearance and Odor:SILVER-GRAY, ODORLESS  
Percent Volatiles by Volume:NP  
Corrosion Rate:NP

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES  
STRONG ACIDS AND ALKALIS.  
Hazardous Decomposition Products:AT TEMPERATURES ABOVE METLING  
RANGE/TEMPS, OXIDE FUMES MAY EVOLVE.

===== Disposal Considerations =====

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Waste Disposal Methods:WASTE SHOULD BE DISPOSED OF PROPERLY IAW LOCAL,  
STATE AND FEDERAL AND OSHA REGULATIONS.

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