

ARCOS ALLOYS DIV HOSKINS MFG CO -- BARE-WIRE FILLER METALS, 816 -- 3439-00-205-0993

===== Product Identification =====

Product ID:BARE-WIRE FILLER METALS, 816

MSDS Date:05/01/1994

FSC:3439

NIIN:00-205-0993

MSDS Number: CBQFT

=== Responsible Party ===

Company Name:ARCOS ALLOYS DIV HOSKINS MFG CO

Address:1 ARCOS DR

City:MT CARMEL

State:PA

ZIP:17851

Country:US

Info Phone Num:717-339-5200

Emergency Ph

one Num:800-424-9300(CHEMTREC)

CAGE:03805

=== Contractor Identification ===

Company Name:ARCOS ALLOYS DIV OF HOSKINS MFG CO

Address:#1 ARCOS DRIVE

Box:308

City:MTCARMEL

State:PA

ZIP:17851

Country:US

Phone:717-339-5200, CHEMTREC 800-424-9300

CAGE:03805

Company Name:ARCOS ALLOYS DIVISION OF HOSKINS MFG. CO.

Address:#1 ARCOS DRIVE

Box:City:MT CARMEL

State:PA

ZIP:17851

Country:US

Phone:570-339-5200; 717-339-5200

CAGE:19270

===== Composition/Information on Ingredients =====

Ingred

Name:IRON; (FE)
CAS:7439-89-6
RTECS #:NO4565500
Fraction by Wt: 2.5%
OSHA PEL:N/K
ACGIH TLV:N/K

Ingred Name:CHROMIUM; (CR) (SARA 313) (CERCLA)
CAS:7440-47-3
RTECS #:GB4200000
Fraction by Wt: 0.01%
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:MANGANESE; (MN) (SARA 313)
CAS:7439-96-5
RTECS #:OO9275000
Fraction by Wt: 4%
OSHA PEL:5 MG/M3 DUST, C
ACGIH TLV:5 MG/M3 DUST

Ingred Name:NICKEL; (NI) (SARA 313) (CERCLA)
CAS:7440-02-0
RTECS #:QR5950000
Fraction
by Wt: 69%
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3

Ingred Name:TITANIUM; (TI)
CAS:7440-32-6
RTECS #:XR1700000
Fraction by Wt: 2.25%
OSHA PEL:N/K
ACGIH TLV:N/K

Ingred Name:COPPER; (CU) (SARA 313) (CERCLA)
CAS:7440-50-8
RTECS #:GL5325000
Fraction by Wt: BALANCE
OSHA PEL:0.1MG/M3 FUME;1 DUST
ACGIH TLV:0.2 MG/M3 FUME
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:HAZ DECOMP PROD:BEING WELDED, PROCS, PROCESSES & TYPE OF
WIRE/ELECTRODES USED. OTHER INFLUENCING FACTORS ARE (ING 8)
RTECS #:

9999999ZZ

Ingred Name:ING 7:PRESENCE OF CONTAMS IN ATM. DECOMP PRODS FROM WELDING/CUTTING OPERATION INCL THOSE FROM VOLATILIZATION, RXN(ING 9)

RTECS #:9999999ZZ

Ingred Name:ING 8:&/OR OXIDATION OF INGS & MAY INCL OXIDES OF METALS, CHROMATES & COMPLEX METALLICS. GASEOUS RXN PRODS MAY (ING 10)

RTECS #:9999999ZZ

Ingred Name:ING 9:INCL CARBON MONOXIDE, OZONE & NITROGEN OXIDES. CHLORINATED SOLVS MAY BE DECOMPOSED INTO TOX GASES SUCH AS (ING 11)

RTECS #:9999999ZZ

Ingred Name:ING 10

:PHOSGENE. WHEN ELECTRODES ARE CONSUMED, FUME & GAS DECOMP PRODS GENERATED ARE DIFF IN FORM FROM INGS. NEW(ING 12)

RTECS #:9999999ZZ

Ingred Name:ING 11:CMPS NOT IN ELECTRODES MAY FORM. KNOWN GASES & FUMES THAT MAY FORM DURING WELDING/HOT CUTTING ARE: (ING 13)

RTECS #:9999999ZZ

Ingred Name:ING 12:ALUMINUM FUMES, CARBON MONOXIDE, CHROMIUM, CHROMIUM(CHROMATES), COBALT FUME, COPPER FUME, IRON OXIDE (ING 14)

RTECS #:9999999ZZ

Ingred Name:ING 13:FUME, MANGANESE FUME, MOLYBDENUM, NICKEL, TUNGSTEN,

NITROGEN DIOXIDE, OZONE &/OR PHOSGENE.

RTECS #:9999999ZZ

Ingred Name:EFTS OF OVEREXP:EDEMA, ASPHYX & EXCESSIVE EXPOS CAN BE FATAL. CHRONIC:EXPOS MAY RSLT IN NEUROLOGICAL DMG, LUNG (ING 16)

RTECS #:9999999ZZ

Ingred Name:ING 15:FIBROSIS, PNEUMOCONIOSIS & OTHER LUNG DISEASES. IN CASE OF ELEC SHOCK, TURN OFF POWER PRIOR TO REMOVAL (ING 17)

RTECS #:9999999ZZ

Ingred Name:ING 16:FROM EXPOSURE AREA & ADMINISTRATION OF FIRST AID.

RTECS #:9999999ZZ

Ingred Name:OTHER PROT EQUIP:

CUTTING, GRINDING OR WELDING. PROVIDE
PROTECTIVE SCREENS TO SHIELD OTHERS.
RTECS #:9999999ZZ

Ingrd Name:EXPLAN OF CARCIN:ON CARCINOGENS, 1994:ANTICIPATED TO BE
CARCINOGEN. HUMAN:LUNGS, NASAL CAVITIES.
RTECS #:9999999ZZ

===== Hazards Identification =====

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER.
Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO
Health Hazards Acute and Chronic:THIS
PROD POSES NO HLTH HAZ AS
SHIPPED, BUT MAY POSE HLTH HAZ DURING USE. ELEC ARC WELDING RAYS
CAN INJURE EYES & BURN SKIN. DUST, FUMES & GASES CAN BE DANGEROUS
TO YOUR HLTH. LUNG DMG MAY RSLT FROM O VEREXP. FUMES, GASES & DUST
CAN BE HLTHHAZ THRU INHAL. ACUTE:SHORT TERM EXPOS TO WELDING FUMES,
GASES/(EFTS OF OVEREXP)
Explanation of Carcinogenicity:NICKEL:IARC MONOGRAPHS ON EVAL OF CARCIN
RISK OF CHEMS TO MAN, VOL 49, PG 257, 1990:GRP 2B. NTP 7TH ANNUAL
RPT (ING 19)

Effe
cts of Overexposure:HLTH HAZ:DUST MAY RSLT IN DISCOMFORT SUCH AS
DIZZ, NAUS, FEVER, DRYNESS &/OR IRRIT OF NOSE, THROAT & EYES. SKIN
SENSITIVITY MAY ALSO BE NOTED. ACUTE EXPOS CAN RSLT IN SAME SYMPS
EXCEPT TO GREATER DEGR EE AS WELL AS WATERY EYES, HDCH, BRTHG
DFCLTY, FREQUENT COUGH &/OR CHEST PAINS. SOME TOX GASES MAY CAUSE
PULM (ING 15)
Medical Cond Aggravated by Exposure:SOME WORKERS MAY EXPERIENCE
DISCOMFORT AT CONCS BELOW TLVS & OTHERS MAY BE AFFECTED BY A
PRE-EXI
STING CONDITION OR OTHER OCCUP ILLNESS BECAUSE OF WIDE
VARIATION IN INDIVIDUAL SUSCEPTIBILITIES.

===== First Aid Measures =====

First Aid:INHAL:REMOVE TO FRESH AIR. IF BREATHING IS DIFFICULT
ADMINISTER OXYGEN. IF NOT BREATHING BEGIN ARTIFICIAL RESPIRATION.
IF NO DETECTABLE PULSE BEGIN EXTERNAL HEART MASSAGE. SKIN:WASH
AFFECTED AREA W/SO AP & WATER. EYES:FLUSH W/LARGE AMOUNTS OF FRESH
WATER FOR AT LEAST 15 MINUTES. INGEST:SEEK MEDICAL AT

TENTION. IN
ALL CASES, SEEK MEDICAL ATTENTION FOR FIRST AID.

===== Fire Fighting Measures =====

Flash Point:NONFLAMMABLE
Extinguishing Media:MEDIA SUITABLE FOR SURROUNDING FIRE .
Fire Fighting Procedures:USE NIOSH/MSHA APPROVED SCBA & FULL PROTECTIVE EQUIPMENT .
Unusual Fire/Explosion Hazard:ARCS, SPARKS & MOLTEN METAL CAN IGNITE FLAMMABLES & COMBUSTIBLES OR CAUSE EXPLOSIONS.

===== Accidental Release Measures =====

Spi
Il Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES & PLACE IN SUITABLE DOT APPROVED CONTAINERS. AVOID INHALATION & SKIN EXPOSURE.
Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

===== Handling and Storage =====

Handling and Storage Precautions:DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.
Other Precautions:REFER TO FOLLOWING SOURCES FOR ADDNL IMPORTANT INFO:
ANSI Z49.1 - AMERICAN WELDING SOCIETY, P.O. BOX 3510
40, MIAMI, FL
33135; OSHA (29CFR 1910) - U.S. DEPT OF LABOR, WASHINGTON D.C.
20210.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE NIOSH/MSHA APPRVD WELD FUME RESP/AIR SUPPLIED RESP WHEN CUTTING, GRINDING/WELDING IN CONFINED SPACE/WHERE LOC EXHST/GEN VENT DOES NOT KEEP EXPOS BELOW REC LIMS. MONITOR AIR QUALITY INSIDE WELDER'S HELMET, IF WORN, &/OR WORKER'S (SUPDAT)
Ventilation:USE ENOUGH VENT WHEN CUTTING, GRINDING/WELDIN G TO KEEP DUST, FUMES & GASES FROM WORKERS BRTHG ZONE & GEN AREA. (SUPDAT)
Protective Gloves:WELDING GLOVES.
Eye Protection:ANSI APPROVED CHEM WORKERS GOGGS(SUPDAT)
Other Protective Equipment:EYE WASH FOUNTAIN & DELUGE SHOWER WHICH MEET ANSI DESIGN CRITERIA . WEAR FLAME RETARDANT CLTHG WHEN (ING 18)
Work Hygienic Practices:NONE SPECIFIED BY MANUFACTURER.
Supplemental Safety and Health
RESP PROT:BRTHG ZONE TO DETERMINE IF RESP IS REQD & TYPE NEEDED. USE ONLY NIOSH/MSHA APPRVD RESPS. V

ENT:KEEP EXPOS BELOW LIMS SPECIFIED.

EYE PROT:& FULL LGTH FCSHLD . IN ADDN, WHEN HOT CUTTING/W ELDING,
WEAR WELDING HELMET/FCSHLD W/FILTER LENS. SELECT WELDING LENS SHADE
FROM AWS PUBLICATION F2.2.

===== Physical/Chemical Properties =====

HCC:T6

Appearance and Odor:BARE FILLER METALS ARE SOLID WIRE.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES
NONE SPECIFIED BY MANUFACTURER.

Stability Co

ndition to Avoid:NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products:WELDING & HOT CUTTING FUMES & GASES
CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION & QTY ARE DEPENDENT
ON METAL (ING 7)

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF IN FULL COMPLIANCE W/FEDERAL, STATE &
LOCAL REGULATIONS.

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