

HARRIS WELCO/THERMACOTE-WELCO CO -- STAINLESS STEEL BARE WIRE, AWS 308L --
3439-00-511-9704

===== Product Identification =====

Product ID:STAINLESS STEEL BARE WIRE, AWS 308L
MSDS Date:07/01/1993
FSC:3439
NIIN:00-511-9704
MSDS Number: BXCNW
=== Responsible Party ===
Company Name:HARRIS WELCO/THERMACOTE-WELCO CO
Address:1051 YORK ROAD
Box:828
City:KINGS MOUNTAIN
State:NC
ZIP:28086
Country:US
Info Ph
one Num:704-739-6421
Emergency Phone Num:800-424-9300(CHEMTREC)
CAGE:JO222
=== Contractor Identification ===
Company Name:HARRIS WELCO/THERMACOTE WELCO
Address:1051 YORK RD
Box:828
City:KINGS MOUNTAIN
State:NC
ZIP:28086
Country:US
Phone:704-739-6421
CAGE:JO222
Company Name:THERMACOTE-WELCO CO SUB OF FOSTER WHEELER CORP
Address:YORK RD
Box:828
City:KINGS MOUNTAIN
State:NC
ZIP:28086
Country:US
CAGE:24559

===== Composition/Information on Ingredients =====

Ingred Name:NO INGREDIE

NT FOR THIS FORMULATION_INGREDIENT

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES
Health Hazards Acute and Chronic:ELECTRIC ARC-WELDING MAY CREATE
FUMES/GASES CAN BE DANGEROUS. ARC RAYS CAN INJURE EYES & BURN SKIN.
ELECTRIC SHOCK CAN KILL.
Explanation of Carcinogenicity:PER MSDS:CARCINOGENIC:NA. HOWEVER
CONTAINS NI,CR CMPDS WHICH ARE CARCINOGENIC.
Effects of Overexposure:SHORT TERM TO WELDING FUMES: DIZZINESS, NAUSEA,
DRYNESS & IRRITATION OF NOSE/EYES/THROAT, CHEST TIGHTNESS, FEVER,
ALLERGIC REACTION. LONG TERM: SIDEROSIS, BELIEVED TO AFFECT
PULMONARY FUNCTION.
Medical Cond Aggravated by Exposure:PULMONARY FUNCTION.

===== First Aid Measures =====

First Aid:EYES: FLUSH WITH WATER FOR 15 MINUTES WHILE HOLDING EYELIDS
OPEN. GET MEDICAL ATTENTION. SKIN: REMOVE CONTAMINATED CLOTHING.

WASH WITH SOAP AND WATER. IF IRRITATION PERSIST, GET MEDICAL
ATTENTION. INH ALATION: REMOVE TO FRESH AIR. RESTORE BREATHING. GET
MEDICAL ATTENTION.

===== Fire Fighting Measures =====

Flash Point:NONFLAMMABLE
Lower Limits:NOT GIVEN
Upper Limits:NOT GIVEN
Extinguishing Media:NONE SPECIFIED BY MFG. HOWEVER USE APPROPRIATE
EXTINGUISHING MEDIA FOR SURROUNDING FIRE.
Fire Fighting Procedures:NONE SPECIFIED BY MFG. HOWEVER IF MATERIAL
INVOLVE IN FIRE WE
AR SELF-CONTAINED BREATHING APPARATUS AND
PROTECTIVE EQPMT AS CONDITINS WARRANT.
Unusual Fire/Explosion Hazard:WELDING ARC & SPARKS CAN IGNITE
COMBUSTABLES/FLAMMABLES. REFER TO AMERICAN NAT STD Z49.1 FOR FIRE
PREVENTION DURING WELDING & ALLIED PROCEDURES.

===== Accidental Release Measures =====

Spill Release Procedures:NONE SPECIFIED BY MANUFACTURER.
Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

===== Handling and Storage =====

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Handling and Storage Precautions:USE EXH SYS.MAKE SURE INHALED AIR DOES NOT CONTAIN FUME CONSTITUENTS ABOVE PEL.SEE AMER STD Z49.1-1983(SAF IN WELD/ CUT)& WELD HANDBOOK VOL1,CHAP 9.

Other Precautions:SEE AWS F1.1 & AWS F1.2-1985 FROM AMER WELDING SOC. SEE ALSO AWS PUBLICATION:"FUMES & GASES IN THE WELDING ENVRIO". ALL LITERTURE MENTIONED CAN BE OBTAIN FROM:AM WELDING SOC INC, 550 NW LEJUNE RD, POB 351040, MIAMI, FL 33135, 305-443-9353.

===== Exposur
e Controls/Personal Protection =====

Respiratory Protection:USE RESPIRABLE FUME RESPIRATORY OR AIR SUPPLIED RESPIRATOR WHEN IN CONFINED SPACE OR LOCAL EXHAUST DOES NOT KEEP EXPOLUSRE BELOW RECOMMENDED EXPOSURE LIMIT.

Ventilation:USE ENOUGH LOC VENTILATION & LOCAL EXHAUST @ ARC TO KEEP FUMES/GASES FROM WORKER'S BREATHING ZONE & GENERAL AREA.

Protective Gloves:WELDERS GLOVES

Eye Protection:FACE SHIELD W/FILTER LENS/FLASH GOGGLES

Other Protective Equipment:HEAD/BODY PROTECTION
TO PREVENT INJURY FROM
RADIATION/SPAKRS/ELECTRIC SHOCK.

Work Hygienic Practices:WASH HANDS THOROUGHLY WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING OR USING TOILET FACILITIES.

Supplemental Safety and Health

DECOMP PRODUCTS: COMPOSITION/QUALITY DEPENDENT UPON METAL BEING WELDED, PROCESS, PROCEDURE, ELCTRODES, COMPONENTS/QUANTITIES BEING EXPOSED, METAL COATINGS, #/VOL OF WELDERS, AMOUNT/QUANTITY OF VENTILA TION, HEAD POSITION. RECOMMENDED TESTING WORK ATMOSPHERE. TRAIN WORKERS
TO KEEP HEAD OUT OF FUMES.

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:NOT GIVEN

Melt/Freeze Pt:M.P/F.P Text:NOT GIVEN

Vapor Pres:NOT GIVEN

Vapor Density:NOT GIVEN

Spec Gravity:NOT GIVEN

Evaporation Rate & Reference:NOT GIVEN

Solubility in Water:NOT GIVEN

Appearance and Odor:BARE FILLER METALS ARE SOLID WIRE.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES
NONE

SPECIFIED BY MANUFACTURER.
Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.
Hazardous Decomposition Products:(SEE SUPPLEM)REASONBLY EXPECTED
FUME:PRIMARY OXIDES OF FE,2ND OXIDES OF
CR,NI,MN,SI,MO.GAS:CO,CO2,OZONE,NITROGEN OXIDES.

===== Disposal Considerations =====

Waste Disposal Methods:PREVENT WASTE FROM CONTAMINATING SURROUNDING
ENVIRO.DISCARD ANY PRODUCT RESIDUE,DISPOSABLE CNTNR OR LINER IN
ENVIROM ACCEPTABLE MANNER,IN FULL COMPLA
IANCE WITH LOCAL, STATE AND
FEDERAL REGULATIONS.

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