

3/M COMPANY -- SCOTCH-WELD TM 1838A EPOXY ADHESIVE GREEN -- 8040-00-180-5941
===== Product Identification =====

Product ID:SCOTCH-WELD TM 1838A EPOXY ADHESIVE GREEN

MSDS Date:12/01/1992

FSC:8040

NIIN:00-180-5941

Kit Part:Y

MSDS Number: BQYBQ

=== Responsible Party ===

Company Name:3/M COMPANY

Address:3M CENTER

City:ST. PAUL

State:MN

ZIP:55144-1000

Country:US

Info Phone Num:612-733-1110/714-864-231

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Emergency Phone Num:800-424-9300 CHEMTREC

Preparer's Name:C.A. EISENHARD

CAGE:76381

=== Contractor Identification ===

Company Name:CHEMICAL COMMODITIES AGENCY, INC.

Address:27447 PACIFIC STREET

Box:City:HIGHLAND

State:CA

ZIP:92346-2640

Country:US

Phone:909-864-2310

CAGE:60777

Company Name:MINNESOTA MINING AND MFG CO, DBA 3M

Address:3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

===== Composition/Informatio

n on Ingredients =====

Ingred Name:POLYAMIDE RESIN
CAS:68410-23-1
Fraction by Wt: 60-70%
Other REC Limits:NONE SPECIFIED

Ingred Name:KAOLIN
CAS:1332-58-7
RTECS #:GF1670500
Fraction by Wt: 10-20%
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:2 MG/M3 TDUST; 9293

Ingred Name:TRIETHYLENETETRAMINE
CAS:112-24-3
RTECS #:YE6650000
Fraction by Wt: 7-13%
Other REC Limits:NONE SPECIFIED

Ingred Name:AMORPHOUS SILICA
CAS:112945-52-5
RTECS #:VV7310000
Fraction by Wt: 3-7%
Other REC Limits:NONE SPECIFIED

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Explanation of Carcinogenicity:NONE
Effects of Overexposure:EYE CONTACT: SEVERE IRRITATION. SKIN CONTACT:
MODERATE IRRITATION, SENSITIZATION. INHALATION: NO SOLVENT VAPORS.
INGESTION: DIGESTIVE IRRITATION.
Medical Cond Aggravated by Exposure:NONE

===== First Aid Measures =====

First Aid:EYE: FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 10 MINUTES.
CALL PHYSICIAN. SKIN: WASH WITH SOAP AND WATER. INHALATION: REMOVE
TO FRESH AIR. INGESTION: DO NOT INDUCE VOMITING. SEEK MEDICAL
ATTENTION .

===== Fire Fighting Measures =====

Extinguishing Media:CO2, FOAM, DRY CHEMICALS
Fire Fighting Procedures:FIREFIGHTERS SHOULD BE EQUIPPED WITH SELF-
CONTAINED BREATHING APPARATUS WHEN FIGHTING FIRES IN

VOLVING THIS
MATERIAL.

Unusual Fire/Explosion Hazard:NONE

===== Accidental Release Measures =====

Spill Release Procedures:VENTILATE THE AREA. COLLECT SPILLED MATERIAL.
PLACE IN A DOT APPROVED METAL CONTAINER.

===== Handling and Storage =====

Handling and Storage Precautions:STORE IN COOL DRY AREA. PREVENT
CONTACT WITH SKIN & EYES. LAUNDER CONTAMINATED CLOTHING BEFORE
REUSE. KEEP CONTAINER CLOSED WHEN NOT IN USE.

Other Precautions:KEEP OUT OF REACH OF CHILDREN. PRODUCT CONSISTS OF
TWO COMPONENTS. PRECAUTIONS FOR EACH PART MUST BE OBSERVED WHEN
SEPARATED OR MIXED. AVOID EYE CONTACT WITH OR BREATHING DUSTS FROM
GRINDING, SANDING, CUTTING OPERATIONS ON CURED PRODUCT.

===== Exposure Controls/Personal Protection =====

Ventilation:USE IN WELL VENTED AREAS. IF CONFINED AREA, PROVIDE LOCAL
EXHAUST. VENT CURING OVENS TO OUTSIDE/EMMISSION CONTROL DEVICE.

Protective Gloves:IMPERVI
OUS GLOVES

Eye Protection:SAFETY GLASSES

Other Protective Equipment:IMPERVIOUS CLOTHING, QUICK DRENCH SHOWER,
EYE WASH FOUNTAIN.

Supplemental Safety and Health

===== Physical/Chemical Properties =====

HCC:V7

Spec Gravity:0.950 (WATER=1)

Viscosity:PASTE

Appearance and Odor:GREEN VISCOUS PASTE, LITTLE COLOR.

Percent Volatiles by Volume:0.00

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

Hazardous De

composition Products:THERMAL DECOMPOSITION OR BURNING MAY
PRODUCE CO, CO2 & NITROGEN DECOMPOSITION PRODUCTS INCLUDING HCN &
SMOKE PARTICLES.

===== Disposal Considerations =====

Waste Disposal Methods:PART A WITH PART B. COMPLETELY CURE & DISPOSE OF
FULLY CURED WASTE PRODUCT IN SANITARY LANDFILL. INCINERATE UNCURED
BULK PRODUCT AFTER MIXING WITH FLAMMABLE MATERIAL IN AN COMMERCIAL
FACILITY. DISPOSAL SHOULD BE IN ACCORD WITH APPLICABLE
REG
ULATIONS.

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