3/M COMPANY -- 1751A ALUMINUM EPOXY ADHESIVE -- 8040-00-181-7548

Product ID:1751A ALUMINUM EPOXY ADHESIVE MSDS Date:10/22/1990 FSC:8040 NIIN:00-181-7548 Kit Part:Y MSDS Number: BPTWM === Responsible Party === Company Name:3/M COMPANY Address:3M CENTER City:ST. PAUL State:MN ZIP:55144 Country:US Info Phone Num:612-864-2310 Emergency Phone Num:612-733-1110 Prepare r's Name:C.A. EISENHARD CAGE:76381 === Contractor Identification === Company Name: CHEMICAL COMMODITIES AGENCY, INC. Address:27447 PACIFIC STREET Box:City:HIGHLAND State:CA ZIP:92346-2640 Country:US Phone:909-864-2310 CAGE:60777 Company Name: MINNESOTA MINING AND MFG CO, DBA 3M Address:3M CENTER BLDG 224-5S-04 Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:866-556 5712 / 612-733-1110 CAGE:76381

Ingred Name:POLYAM

IDE RESIN CAS:68410-23-1 Fraction by Wt: 70-80% Other REC Limits:NONE SPECIFIED

Ingred Name:TRIETHYLENE TETRAMINE CAS:112-24-3 RTECS #:YE6650000 Fraction by Wt: 5-15% Other REC Limits:NONE SPECIFIED

Ingred Name:CLAY CAS:68953-58-2 RTECS #:GF1670500 Fraction by Wt: 1-10% Other REC Limits:NONE SPECIFIED

Ingred Name:SILICA, AMORPHOUS HYDRATED (PIGMENT) CAS:7631-86-9 RTECS #:VV7322000 Fraction by Wt: 1-10% Other REC Limits:NONE SPECIFIED ACGIH TLV:3 MG/M3; 6 MG/M3 TWA

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Effects of Overexposure:EYES: DIRECT CONTACT COULD PRODUCE SEVERE IRRITATION. SKIN: CONTACT WITH SKIN MAY PRODUCE MODERATE IRRITATION. MAY CAUSE SENSITIZATION IN CERTAIN SUSCEPTIBLE INDIVIDUALS. INHALE: MAY BE IRRITATING TO NOSE AND THROAT. INGEST: MAY CAUSE DIGESTIVE SYSTEM IRRITATION.

First Aid:EYE: FLUSH WIT H PLENTY OF WATER FOR 10 MINUTES, CALL A PHYSICIAN. SKIN: WASH WITH SOAP AND WATER. INHALATION: REMOVE INDIVIDUAL TO FRESH AIR. CALL A PHYSICIAN. INGEST: DO NOT INDUCE VOMITING. IMMEDIAT ELY CALL A PHYSICIAN OR POISON CONTROL CENTER.

Extinguishing Media:CARBON DIOXIDE, FOAM, DRY CHEMICALS Fire Fighting Procedures:FIRE FIGHTERS SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS WHEN FIGHTING FIRES INVO LVING THIS MATERIAL.

Unusual Fire/Explosion Hazard:NONE

| ====================================== |
|---|
| Spill Release Procedures: VENTILATE AREA. COLLECT SPILLED MATERIALS. PLACE IN US DEPT OF TRANSPORTATION APPROVED METAL CONTAINER, SEAL. |
| ====================================== |
| Handling and Storage Precautions: KEEP CONTAINER CLOSED WHEN NOT IN USE. Other Precautions: KEEP OUT OF REACH OF CHILDREN. |
| <pre>====================================</pre> |
| Respiratory Protection:USE ONLY WITH SUFFICIENT VENTILATION TO MAINTAIN VAPOR CONCENTRATIONS BELOW RECOMMENDED EXPOSURE LIMITS. AVOID BREATHING VAPORS RELEASED DURING HEAT OR CURING. Ventilation:CURING EQUIPMENT SHOULD BE VENTED TO THE OUTDOORS OR SUITABLE EMISSION CONTROL DEVICE. Protective Gloves:IMPERVIOUS GLOVES Eye Protection:SAFETY GLASSES/CHEMICAL GOGGLES Other Protective Equipment:PROTECTIVE CLOTHING AS NECESSARY TO PREVENT SKIN CONTACT. Work |
| Hygienic Practices:WASH CONTAMINATED CLOTHING BEFORE REUSE. Supplemental Safety and Health FOR INDUSTRIAL USE ONLY. THIS MATERIAL IS PART OF A TWO COMPONENT SYSTEM. THE PRECAUTIONS FOR EACH COMPONENT SHOULD BE OBSERVED WHEN SEPARATE OR MIXED. |
| ====================================== |
| HCC:B2 |

Spec Gravity:0.950 (WATER=1) Solubility in Water:NIL Appearance and Odor:AMBER PASTE, AMINE ODOR.

St

ability Indicator/Materials to Avoid:YES Hazardous Decomposition Products:THERMAL DECOMPOSITION OR BURNING MAY PRODUCE CARBON MONOXIDE, CARBON DIOXIDE, NITROGEN, HCN.

Waste Disposal Methods:MIX PART A W/PART B. COMPLETELY CURE/DISPOSE OF FULLY CURED WASTE PRODUCT IN SANITARY LANDFILL. INCINERATE UNCURED BULK PRODUCT AFTER MIXING W/FLAMMABLE MATERIAL IN INDUSTRIAL/COMMERCIAL FACILITY. DIS POSAL IN ACCORDANCE WIT

Н

APPLICABLE REGULATIONS.

Disclaimer (provided with this information by the compiling agencies): This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever, expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this informati on to their

particular situation.