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## 

Product ID:5556 ALUMINUM WELDING ROD

MSDS Date:06/01/1992

FSC:3439

NIIN:01-013-3236

MSDS Number: BPRMQ === Responsible Party ===

Company Name: HARRIS J W CO INC

Address:10930 DEERFIELD RD

City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Info Phone Num:513-891-2000

Emergency Phone Num:513-891-200

0, CHEMTREC 800-424-9300

CAGE:JO820

=== Contractor Identification ===

Company Name: J. W. HARRIS CO., INC

Address:10930 DEERFIELD RD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:JO820

Company Name: J. W. HARRIS CO., INC.

Address:10930 DEERFIELD ROAD

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State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:27911

====== Composition/Information on Ingredients ========

Ingred Name: ALUMINUM (SARA III)

CAS:7429-90-5

RTECS #:BD033000

0

Fraction by Wt: BALANCE

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:15MG/M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9192

Ingred Name: SILICON

CAS:7440-21-3

RTECS #:VW0400000 Fraction by Wt: 0.25%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:IRON CAS:7439-89-6

RTECS #:NO4565500 Fraction by Wt: 0.4%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:10MG/M3(FE2O3) ACGIH TLV:5MG/M3(FE2O3)

Ingred Name: COPPER (SARA III)

CAS:7440-50-8 RTECS #:

GL5325000

Fraction by Wt: 0.1%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:TITANIUM

CAS:7440-32-6

RTECS #:XR1700000 Fraction by Wt: .05-.20%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:10MG/M3(TIO2) ACGIH TLV:10MG/M3(TIO2)

Ingred Name:ZINC (SARA III)

CAS:7440-66-6

RTECS #:ZG8600000 Fraction by Wt: 0.25%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:10 MG ZNO/M3 ACGIH TLV:10 MG ZNO/M3 ; 9192

EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275000 Fraction by Wt: 0.5-1.0%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:MAGNESIUM

CAS:7439-95-4

RTECS #:OM2100000 Fraction by Wt: 4.7-5.5%

Other REC Limits: NONE SPECIFIED BY M.

OSHA PEL:10 MG/M3 AS MGO ACGIH TLV:10 MG/M3 AS MGO

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: .15-.35%

Other RE

C Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9293

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

============= Hazards Identification ========================

LD50 LC50 Mixture: UNCLASSIFIED WELDING FUMES=5MG/M3 PEL

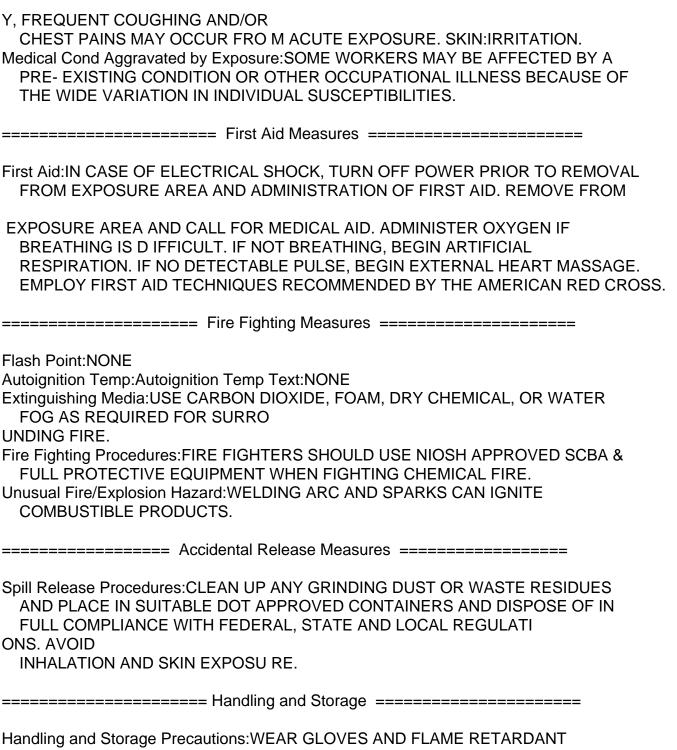
Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Health Hazards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES, GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYN

ESS AND/OR IRRITATION OF NOSE, THROAT AND EYES. SKIN
SENSITIVITY MAY ALSO BE NOTED. A CUTE EXPOSURE FROM SOME TOXIC
GASES MAYCAUSE PULMONARY EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE
CAN BE FATAL.

Explanation of Carcinogenicity: CHROMIUM IS LISTED AS A CARCINOGEN BY NTP AND IARC., AND REGULATED BY OSHA.

Effects of Overexposure:EXPOSURE TO WELDING FUMES:DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR IRRITATION OF NOSE, THROAT AND EYES., WATERY EYES, HEADACHE, BREATHING DIFFICULT



Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS

LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:USE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.  Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO KEEP THE DUST, FUMES & GASE S FROM THE WORKERS BREATHING ZONE Protective Gloves:WELDERS GLOVES Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS
Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.
Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDER CONTAMINATIED CLOTHING BEFORE REUSE. Supplemental Safety and Health
WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEI
R COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THEPRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.
========= Physical/Chemical Properties ==========
HCC:N1 Solubility in Water:INSOLUBLE Appearance and Odor:SOLID WIRE
======== Stability and Reactivity Data =========
Stability Indicator/Materials to A void:YES STRONG OXIDIZING AGENTS, STRONG ACIDS, STRONG ALKALI Hazardous Decomposition Products:WELDING AND CUTTING OPERATION MAY
INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.
======== Disposal Considerations ===========
Waste Disposal Methods:DISPOSE I/A/W FEDERAL, STATE & LOCAL REGULATIONS
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