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HARRIS J W CO INC -- BARE ROD OR WIRE -- 3439-00-262-2673

============= Product Identification ==============

Product ID:BARE ROD OR WIRE

MSDS Date:05/01/1991

FSC:3439

NIIN:00-262-2673

MSDS Number: BLHGR === Responsible Party ===

Company Name: HARRIS J W CO INC

Address:10930 DEERFIELD RD.

City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Info Phone Num:513-891-2000

Emergency Phone Num:800-424-9300

CAGE:JO820

=== C

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Address:10930 DEERFIELD RD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:JO820

Company Name: J. W. HARRIS CO., INC.

Address:10930 DEERFIELD ROAD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:27911

======= Composition/Information on Ingredients ========

Ingred Name:SILICON

CAS:7440-21-3

RTECS #: VW0400000 Fraction by Wt: 0 - 13%

Other REC Limits: NONE SPECI

FIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:IRON CAS:7439-89-6 RTECS #:NO4565500

Other REC Limits: NONE SPECIFIED

OSHA PEL:5 MG/M3

ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name: COPPER (SARA III)

CAS:7440-50-8 RTECS #:GL5325000

Other REC Limits:NONE SPECIFIED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #: OO9275000

Other REC Limits: NONE SPECIFIED

OSHA PEL:(C) 5 M

G/M3 DUST

ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:MAGNESIUM

CAS:7439-95-4

RTECS #:OM2100000 Fraction by Wt: 0 - 5.5%

Other REC Limits: 5 MG/M3 CEILING MFR

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000

Other REC Limits: NONE SPECIFIED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:ZINC OXIDE

CAS:1314-13-2

RTECS #:ZH4810000 Fraction by Wt: 0 - .25%

Other REC Limits:NONE SPECIFIED OSHA PEL:15MG/M3 TDUST/5 FUME ACGIH TLV:10MG/M3 TDUST; 92

Ingred Name:TITANIUM, METAL

CAS:7440-32-6

RTECS #:XR1700000

Other REC Limits: NONE SPECIFIED

Ingred Name: COBALT (SARA III)

CAS:7440-48-4

RTECS #:GF8750000

Other REC Limits: NONE SPECIFIED

OSHA PEL:0.1 MG/M3;AS CO

ACGIH TLV:0.05 MG/M3;DUST 9293

Ingred Name: ALUMINUM (SARA III)

CAS:7429-90-5

RTECS #:BD0330000

Other REC Limits:NONE SPECIFIED OSHA PEL:15MG/M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9192

LD50 LC50 Mixture:TLV (AL

UMINUM) 10 MG/M3

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Health Hazards Acute and Chronic:CENTRAL NERVOUS SYSTEM DISTURBANCES, RESPIRATORY TRACT IRRITATION, PULMONARY IRRITATION, PNEUMOCONIOSIS, SIDEROSIS, MEYAL FUME FEVER, ARC RAYS FROM ELECTRIC OPERATIONS CAN INJURE EYES AND BURN SKIN. E LECTRIC SHOCK FROM ARC WELDING EQUIPMENT CAN KILL. HEAT RAYS CAN INJURE EYES.

Explanation of Carcinogenicity: CHROMIUM IS

CONSIDERED TO BE A POSSIBLE

CARCINOGEN.

Effects of Overexposure:DISCOMFORT, DIZZINESS, NAUSEA, DRYNESS OF THROAT, FEVER, BODY ACHE, CHILLS.

Medical Cond Aggravated by Exposure:INDIVIDUALS WITH IMPAIRED PULMONARY FUNCTIONS OR ILLNESS MAY HAVE SYMPTOMS EXACERBATED BY FUME IRRITANTS.

First Aid:REMOVE FROM DUST OR FUME EXPOSURE. IF BREATHING HAS STOPPED, PERFORM ARTIFICIAL RESPIRATION. SUMMON MEDICAL AID IMME

Flash Point:NONFLAMMABLE Lower Limits:NONFLAMMABLE Upper Limits:NONFLAMMABLE Extinguishing Media:NONFLAMMABLE. USE MEDIA SUITABLE FOR SURROUNDING FIRE. Fire Fighting Procedures:NONFLAMMABLE. USE PROCEDURES SUITABLE FOR SURROUNDING FIRE. Unusual Fire/Explosion Hazard:WELDING ARC, OPEN FLAME AND SPARKS CAN
IGNITE COMBUSTIBLES.
=========== Accidental Release Measures ===========
Neutralizin g Agent:NONE SPECIFIED BY MANUFACTURER.
=========== Handling and Storage ==============
Handling and Storage Precautions:NONE SPECIFIED BY MANUFACTURER. Other Precautions:WELDING AND BRAZING FUMES AND GASES CANNOT BE CLASSIFIED SIMPLY. THE COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING BRAZED, THE PROCESS, PROCEDURES, FILLER METALS, COATINGS ON THE METAL, NUM BER OF WELDERS, WORKSPACE, VENTILATION.
====== Exposure Controls/Personal Protection
Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN WELDING, BRAZING OR SOLDERING IN CONFINED SPACE OF WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW THE TLV.
Ventilation:USE ENOUGH VENTILATION AND LOCAL EXHAUST AT THE FLAME OR ARC TO KEEP THE FUMES AND GASES OUT OF BREATHING ZONE. Protective Gloves:WELDER'S GLOVES
Eye Protection:WELDING HELMET Other Protective Equipment:PROTECTION SCREENS, FLASH GOGGLE, ARM P

DIATELY.

ROTECTORS, APRONS, HATS, SHOULDER PROTECTION, AS WELL AS DARK SUBSTANTIAL CLOTHNG

Work Hygienic Practices:WASH WITH SOAP AND WATER AFTER HANDLIN PRODUCT AND BEFORE EATING, DRINKING OR SMOKING.

Supplemental Safety and Health

THE CONCENTRATION OF A GIVEN FUME OR GAS COMPONENT MAY DECREASE OR INCREASE BY MANY TIMES THE ORIGINAL CONCENTRATION IN THE FILLER METAL. ALSO, NEW COMPOUNDS MAY FORM. ACTUAL EXPOSURE SHOULD BE DETERM INED BY MONITORING FUME IN THE OPERATORS BREATHING ZONE

========= Physical/Chemical Properties ===========

HCC:N1

Boiling Pt:B.P. Text:NOT GIVEN

Melt/Freeze Pt:M.P/F.P Text:NOT GIVEN

Vapor Pres:SOLID Vapor Density:SOLID Spec Gravity:NOT GIVEN

Evaporation Rate & Dr. Reference: NIL

Solubility in Water:NEGLIGIBLE
Appearance and Odor:SOLID WIRE
Percent Volatiles by Volume:0 %

======== Stability and Reactivity Data =========

Stability Indicator/Materials to Avoid:YES NONE SPECIFIED BY MANUFACTURER.

Stability Condi

tion to Avoid:NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products:THE COMPOSITION & QUANTITY OF FUMES AND GASES ARE DEPENDENT UPON THE METAL BEING WELDED, THE PROCESS AND FILLER METALS.

======= Disposal Considerations ============

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH ALL APPLICABLE STATE, LOCAL AND FEDERAL REGULATIONS.

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