Product ID:FLUX, SOLDERING MSDS Date:07/23/1991 FSC:3439 NIIN:01-142-2423 MSDS Number: BKLMB === Responsible Party === Company Name: FRY METALS Address:6TH AVE & 41 ST City:ALTOONA State:PA ZIP:16602 Country:US Emergency Phone Num:800-458-3499 Preparer's Name:DBD CAGE: JO372 === Contractor Identification === Compan y Name: FRY METALS Address:4100 SIXTH AVE Box:City:ALTOONA State:PA ZIP:16602 Country:US Phone:814-946-1611 CAGE: JO372 Company Name: FRY TECHNOLOGY DIV OF COOKSON AMERICA INC Address:6TH AVE AND 41ST ST Box:City:ALTOONA State:PA ZIP:16602 Country:US Phone:814-946-1611 CAGE:65172 Company Name: INDUSTRIAL OVERSEAS INC (904-797-3376) CAGE:40443

Ingred Name:ZINC CHLORIDE (SARA III) CAS:7646-85-7 RTECS #:ZH1400000 Fraction by Wt: 30 % OSHA PEL:1 MG/M3/2 STEL ACGIH TLV:1 MG/M3/2STEL FUME93 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:HYDROGEN CHLORIDE (HYDROCHLORIC ACID) (SARA III) CAS:7647-01-0 RTECS #:MW4025000 Fraction by Wt: 12.5% OSHA PEL:C 5 PPM ACGIH TLV:C 5 PPM; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ACETIC ACID (SARA III) CAS:64-19-7 RTECS #:AF1225000 Fraction by Wt: 3% OSHA PEL:10 PPM ACGIH TLV:10 PPM/15 STEL; 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:NONE SPECIFIED BY MANUFACTURER. Explanation of Carcinogenicity:MANUFACTURER DID NOT SPECIFY IF THE PRODUCT CONTAINS CARCINOGENS.

Effects of Overexposure:INHALE: FAINTNESS, NAUSEA. INGEST: HARMFUL OR FATAL. INHALE: HARMFUL. SKIN: BURNS.

Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER.

======= First Aid Measures ======

First Aid:INHALE: REMOVE TO FRSH AIR, GIVE CPR/O*2 IF NEED. EYES/SKIN: FLUSH WITH LARGE AMOUNTS OF WATER FOR 15 MIN. INGEST: RINSE MOUTH, DRINK PLENTY OF MILD OR WATER, DO NOT INDUCE VOMIT, CONTACT PHYSICIAN IM MEDIATELY. GET MEDICA ATTENTION FOR SYMPTOMS OF OVEREXPOSURE.

Extinguishing Media:NON FLAMMABLE: USE MEDIA SUITABLE FOR SURROUNDING FIRE.

Fire Fighting Procedures:SELF-CONTAINED B

REATHING APPARATUS; USE WATER SPRAY TO COOL CONTAINERS. Unusual Fire/Explosion Hazard: CONTAINERS MAY RUPTURE IN HEAT OF FIRE.

Spill Release Procedures: EVACUATE UMPROTECTED PERSONS. DO NO TOUCH SPILLED MATERIAL. WEAR PROTECTIVE EQUIPMENT. STOP LEAK IF POSSIBLE WITHOUT RISK. ABSORBWITH COMMERCIAL ABSORBENT, PUT IN APPR CONTAINERS; LG SPILL: CONTAIN WI TH DIKE, TRANSFER TO APPROVED CONTAINER.

Handling and Storage Precautions:STORE IN COOL, DRY, WELL VENTILATED AREA. KEEP CONTAINERS TIGHTLY CLOSED. PROTECT FORM PHYSICAL DAMAGE. STORE AS AN ACID.

Other Precautions:MAINTAIN STRICT HYGIENE, AVOID PHYSICAL CONTACT, REMOVE & WASH CONTAMINATED CLOTHING. WHEN WELDING, USE WELDERS GLOVES, FACE SHIELD, LEATHE APRON, WELDERS COATS, & COLORED ABSORPTIVE LENS.

======= Exposure Controls/Personal Protection =========

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Respiratory Protection:FOR EXPOSURE:SELF-CONTAINED BREATHING APPARATUS/APPROVED RESPIRATIOR. Ventilation:MECHANICAL(GENERAL/LOCAL EXHAUST) Protective Gloves:IMPERVIOUS Eye Protection:SAFETY/CHEM GOGGLES Other Protective Equipment:FULL WORK CLOTHING. Work Hygienic Practices:SEE OTHER PRECAUTIONS. Supplemental Safety and Health 2 TYPE AND B FORM

HCC:C1 Boiling Pt:B.P. Text:214F,101C Spec Gravity:1.29 Evaporation Rate &a mp; Reference:0.5 Solubility in Water:COMPLETE Appearance and Odor:SLIGHTLY COLORED SOLUTION; ACID ODOR Percent Volatiles by Volume:69.8

Stability Indicator/Materials to Avoid:YES ALKALIES Stability Condition to Avoid:NONE NOTED Hazardous Decomposition Products:CHLORINE, HYDROCHLORIC ACID, CARBON DIOXIDE, ZINC.

Waste Disposal Methods:KEEP IN COVERED CONT AINERS PENDING DISPOSAL. HANDLE AN DISPOSE IN FULL COMPLIANCE WITH ALL APPLICABLE INTERNATIONAL, FEDERAL, STATE AND LOCAL REGULATIONS. WASH RESIDUE WITH WATER(PER MFG)

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