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Product ID:MIL-M-23573B MSDS Date:06/16/1987 FSC:6810 NIIN:00-958-9970 MSDS Number: BFZFV === Responsible Party === Company Name: OCTAGON PROCESS INC. Address:596 RIVER ROAD **City:EDGEWATER** State:NJ ZIP:07020-1105 Country:US Info Phone Num:201-945-9400 Emergency Phone Num:201-945-9400 CAGE:82925 === Contracto r Identification === Company Name: OCTAGON PROCESS INC. Address:596 RIVER ROAD Box:City:EDGEWATER State:NJ ZIP:07020 Country:US Phone:201-945-9400 CAGE:82925

Ingred Name:ETHANOLAMINE CAS:141-43-5 RTECS #:KJ5775000 Other REC Limits:NONE SPECIFIED OSHA PEL:3 PPM/6 STEL ACGIH TLV:3 PPM/6 STEL; 9192

Ingred Name:SODIUM SALT OF N,N-BIS(2-HYDROXYETHYL)GLYCINE, WATER SOLUTION. (SEE INGREDIENT NUMBER 3) CAS:139-41-3 RTECS #:MB9105 000 Other REC Limits:NONE SPECIFIED

INERT MATERIAL AND PLACE I

Ingred Name:ABOVE INGREDIENT NUMBER 2 ALSO CONTAINS 1-2% SODIUM HYDROXIDE (CAS#1310-73-2) AND 0.2-0.4% TRISODIUM NTA(CAS#5064-31-3) RTECS #:99999992Z Other REC Limits:NONE SPECIFIED

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE-SKIN :BURNS, EYES: IRRITATION, INHALATION: MARKED IRRITATION CHRONIC:NONE SPECIFIED BY MANUFACTURER. Explanation of Carcinogenicity:NONE OF THE COMPOUNDS IN THIS PRODUCT IS LISTED BY IARC, NTP, OR OSHA AS A CARCINOGEN. Effects of Overexposure: REDNESS AND POSSIBLE BLISTERING OF SKIN. STINGING AND BURNING TO EYES. MISTING MAY CAUSE MODERATE IRRITATION TO NOSE, THROAT AND LUNG. Medical Cond Aggravated by Exposure:NO DATA AVAILABLE. First Aid:SKIN:IMMEDIATELY FLUSH WITH WATER FOR 15 MINUTES, GET MEDICAL ATTENTION. EYES: FLUSH WITH WATER FOR 15 MINUTES. GET MEDICAL ATTENTION. INHALATION: REMOVE TO FRESH AIR. TREAT SYMTOMATICALLY. INGESTION: D O NOT INDUCE VOMITING. GET MEDICAL ATTENTION. Flash Point Method:COC Flash Point:>200F,>93C Lower Limits:3 Upper Limits:23%@140F Extinguishing Media: USE WATER FOG, CARBON DIOXIDE, 'ALCOHOL' FOAM, OR DRY CHEMICAL. Fire Fighting Procedures: FIRE FIGHTERS SHOULD USE NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT WHEN FIGHTING CHEMICAL FIRE. USE WATER SPRAY TO COOL NEARBY CONTAINERS EXPOSED TO FIRE. Unusual Fire/Explosion Hazard: FIRE OR EXCESSIVE HEAT MAY CAUSE PRODUCTION OF HAZARDOUS DECOMPOSITION PRODUCTS. Spill Release Procedures: WEAR PROPER PROTECTIVE EQUIPMENT. ABSORB IN

N APPROPRIATE DISPOSAL CONTAINER AND COVER. Neutralizing Agent:NOT APPLICABLE.

Handling and Storage Precautions:STORE IN A COOL, DRY, AREA. KEEP AWAY
FROM OXIDIZERS. DO NOT STORE IN CONTACT WITH ALUMINUM, ZINC,
COPPER, OR THEIR ALLOYS. INSURE GOOD VENTILATION.
Other Precautions:DO NOT TAKE INTERNALLY. DO NOT BREATHE MIST. AVOID

PROLONGED OR REPEATED BREATHING OF VAPOR. AVOID CONTACT WITH EYES. USE WITH ADEQ

UATE VENTILATION. WASH THOROUGHLY AFTER HANDLING.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection: IF VENTILATION DOES NOT MAINTAIN INHALATION EXPOSURES BELOW PEL(TLV), USE NIOSH/MSHA APPROVED ORGANIC VAPOR CARTRIDGE AND DUST/MIST PRE-FILTER RESPIRATORS AS PER CURRENT 29 CFR 1910.134, INSTRUCTIONS/ WARNINGS AND NIOSH-RESPIRATOR SELECTION.

Ventilation:MECHANICAL (GENERAL) ROOM VENTILATION IS NORMALLY ADEQUATE. LOCAL EXHAUST MAY BE RE

QUIRED IF WORK AREA NOT VENTED.

Protective Gloves:RUBBER

Eye Protection: SAFETY GOGGLES WITH OPTIONAL FACE SHIELD

Other Protective Equipment: EYE WASH STATION AND SAFETY SHOWER.

INDUSTRIAL-TYPE WORK CLOTHING AND APRON AS REQUIRED.

Work Hygienic Practices:OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND RECOMMENDED PROCEDURES. DO NOT WEAR CONTAMINATED CLOTHING OR FOOTWEAR.

Supplemental Safety and Health

AVOID PROLONGED OR REPEATED EXPOSURE. DO NOT GET ON SKIN OR IN EYES. DO NOT BREATHE V

APORS OR MISTS.

HCC:B2 Boiling Pt:=104.4C, 220.F Spec Gravity:1.1 Solubility in Water:COMPLETE Appearance and Odor:PRACTICALLY COLORLESS LIQUID, AMMONIACAL ODOR

Stability Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS, ALUMINUM AND ZINC Stability Condition to Avoid:HIGH TEMPERATURES, SPARKS, AND OPEN FLAMES Hazardous Decomposition Products:MAY PRO

DUCE NITROGEN OXIDES. IF HEATED >60 C IN PRESENCE OF ALUMINUM, MAY RELEASE FLAMMABLE HYDROGEN GAS.

Waste Disposal Methods: DISPOSAL SHOULD BE MADE IN ACCORDANCE WITH ALL APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS.

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