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Product ID:SCOTCHWELD 1838A ADHESIVE GREEN (PT A) MSDS Date:01/01/1987 FSC:8040 NIIN:00-916-8534 Kit Part:Y **MSDS Number: BFWHS** === Responsible Party === Company Name: 3M COMPANY - ADHESIVES, SEALERS & COATINGS DIV Emergency Phone Num:612-733-1110 OP55 CAGE :04963 === Contractor Identification === Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV Address:3M CTR Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:800-364-3577/651-737-6501(24 HOURS) CAGE:04963 Ingred Name: POLYAMIDE RESIN Fraction by Wt: 81.0% Ingred Name: PIGMENTS & FILLERS Fraction by Wt: 19.0% Effects of Overexposure: EYE:SEVERE IRRT DIRECT CONTACT.SKN:MOD IRRT POSS SENSITIZATION.INH:NO SOLVENT VAP.INGES:LOW TOX First Aid:EYE:FLUSH 10 MIN W/WATER,CALL PHYS.SKN:WASH THOROUGHLY SOAP & WATER. INHL: PROVIDE FRESH AIR. INGEST: NO ACTION NEEDED.

Extinguishing Media:CO*2, FOAM, DRY CHEMICALS Fire Fighting Procedures:USE SCBA WHEN FIGHTING FIRES INVOLVING THIS MATERIAL

Unusual	Fire/Exp	losion	Hazard:N	IONE
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Spill Release Procedures:OBSERVE ALL PRECAUTIONS.VENTILATE CONFINED AREAS. COLLECT SPILLAGE & PLACE IN APPROVED CONTAINER.

Handling and Storage Precautions: USE ONLY IN WELL VENTILATED AREAS.
AVOID INHL DUST. AVOID CONTACT WITH EYES & SKIN. WASH CONTAMINATED CLOTHING BEFORE REUSE.
Other Precautions: LAUNDER CONT
AM CLOTHING BEFORE REUSE

======= Exposure Controls/Personal Protection ===============

Respiratory Protection: USE DUST MASK WHEN SAWING OR GRINDING CURED RESIN.

Ventilation: VENT CURING OVENS TO OUTDOORS.PROVIDE LOC EXH IN CONF AREAS Protective Gloves: USE IMPERVIOUS

Eye Protection: USE SAFETY GLASSES

Other Protective Equipment:NONE

Supplemental Safety and Health

PART A OF TWO PART SCOTCHWELD 1838B/A EPOXY ADHESIVE (GREEN) KIT.UPDATE PER 3M MSDS 1NOV85 (OSHA) DOC# 1031400. 3M GENERI

C ID# IS

62-1839-XXXX-X.FORMER P/N:SCOTCHWELD EC1838A.

HCC:N1 Spec Gravity:0.95 Viscosity:PASTE Solubility in Water:NIL Appearance and Odor:GREEN VISCOUS PASTE WITH LITTLE ODOR Percent Volatiles by Volume:0

Stability Indicator/Materials to Avoid:YES Stability Condition to Avoid:NONE Hazardous Decomposition Products:POSS CO,CO*2, N DECOMP PRODUCTS WHEN

EXP EXCESS HEAT, FLAME

Waste Disposal Methods:CURED RESIN: DISPOSE IN APPROVED LANDFILL OR INCINERATE PER REGS. UNCURED WASTES: INCINERATE IN APPROVED DISPOSAL FACILITY.

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