

3M COMPANY - ADHESIVES COATINGS & SEALERS DIV -- SCOTCHWELD 1838B ADHESIVE TAN (PT B) -- 8040-00-823-7944

===== Product Identification =====

Product ID:SCOTCHWELD 1838B ADHESIVE TAN (PT B)

MSDS Date:01/01/1987

FSC:8040

NIIN:00-823-7944

MSDS Number: BFQYZ

=== Responsible Party ===

Company Name:3M COMPANY - ADHESIVES COATINGS & SEALERS DIV

Emergency Phone Num:612 733 1110 OP55

CAGE:04963

=== Contrac

tor Identification ===

Company Name:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

===== Composition/Information on Ingredients =====

Ingred Name:EPOXY RESIN

Fraction by Wt: 75.0%

Ingred Name:N-BUTYL GLYCIDYL ETHER (BGE)

CAS:2426-08-6

RTECS #:TX4200000

Fraction by Wt: 12.0%

OSHA PEL:50 PPM

ACGIH TLV:25 PPM; 9293

Ingred Name:SILICA, AMORPHOUS, DUST

CAS:112945-52-5

RTECS #:VV7310000

Fraction by Wt: 13.0%

OSHA PEL:6 MG/M3

ACGIH TLV:10 MG/M3; 8990

===== Hazards Identification =====

Effects of Overexposure:EYE:IRRIT ON DIRECT EXPOS. SKN:IRRIT,
SENSITIZATION POSSIBLE. INH:IRRIT NOSE,THROAT. INGES:NEG EFFECT.

===== First Aid Measures =====

First Aid:EYE:FLUSH 10 MIN W/WATER, CALL PHYS. SKN: WASH THOROUGHLY
SOAP & WATER. INH:REMOVE TO FRESH AIR. INGES:NO ACTION INDI

CATED.

===== Fire Fighting Measures =====

Extinguishing Media:CO*2, DRY CHEMICAL, FOAM, WATER

Fire Fighting Procedures:USE SCBA IN FIRES INVOLVING THIS MATERIAL

Unusual Fire/Explosion Hazard:NONE

===== Accidental Release Measures =====

Spill Release Procedures:OBSERVE ALL PRECAUTIONS. COLLECT SPILL & PLACE
IN APPROVED CONTAINER. CLEAN UP RESIDUE, WIPE UP AREA.

===== Handling and Storage =====

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Handling and Storage Precautions:USE ONLY IN WELL VENTILATED AREAS.

PREVENT CONTACT W/EYES & SKIN. WASH CONTAMINATED CLOTHING BEFORE
REUSE.AVOID INHL DUST.

Other Precautions:BUTYL GLYCIDYL ETHER IS SUSPECTED MUTAGEN.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE DUST MASK WHEN GRINDING OR SAWING CURED
RESIN.

Ventilation:VENT CURING OVENS TO OUTDOORS. PROVIDE LOC EXH IN CONF
AREAS

Protective Gloves:USE IMPERVIOUS

Eye Protection

:USE SAFETY GLASSES

Other Protective Equipment:NONE

Supplemental Safety and Health

PART B OF TWO PART SCOTCHWELD 1838B/A TAN EPOXY ADHESIVE KT. UPDATE PER
3M MSDS 4NOV85 (OSHA) DOC# 1031426. 3M GENERIC ID# IS
62-1614-XXXX-X.FORMER P/N:SCOTCHWELD EC1838B TAN.

===== Physical/Chemical Properties =====

HCC:V7

Spec Gravity:1.3

Viscosity:350000 CPS

Solubility in Water:VERY SLIGHT

Appearance and Odor:TAN, VISCOUS PASTE WITH LITTLE ODOR

Percent Volatiles by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid: YES

Hazardous Decomposition Products: HCL, CO, CO*2, SMOKE PARTICLES WHEN
EXP EXCESS HEAT OR FLAME

===== Disposal Considerations =====

Waste Disposal Methods: CURED RESIN: DISPOSE IN APPD LANDFILL OR
INCINERATE PER REGS. INCINERATE UNCURED WASTE IN APPROVED DISPOSAL
FACILITY.

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