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Product ID:O-M-575A;CLASS 3;MORPHOLINE 40 % SOLUTION MSDS Date:08/08/1991 FSC:6810 NIIN:00-559-9889 **MSDS Number: BFFMB** === Responsible Party === Company Name: OCTAGON PROCESS INC. Address:596 RIVER ROAD City:EDGEWATER State:NJ ZIP:07020-1105 Country:US Info Phone Num:201-945-9400 Emergency Phone Num:201-945-9400 Preparer's Name: IRIS CHARMS CAGE:82925

=== Contractor Identification === Company Name:OCTAGON PROCESS INC. Address:596 RIVER ROAD Box:City:EDGEWATER State:NJ ZIP:07020 Country:US Phone:201-945-9400 CAGE:82925

Ingred Name:MORPHOLINE CAS:110-91-8 RTECS #:QD6475000 Fraction by Wt: 40.0% OSHA PEL:S,20 PPM/30 STEL ACGIH TLV:S,20PPM/30STEL; 8990

Ingred Name:WATER CAS:7732-18-5 RTECS #:ZC0110000 Fr LD50 LC50 Mixture:ORAL LD50 (RAT) IS 1050 MG/KG Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE:IRRITATING TO EYES,SKIN AND RESPIRATORY TRACT, MAY BURN SKIN AND CAUSE CORNEAL DAMAGE LEADING TO BLINDNESS. CHRONIC: CORNEAL DAMAGE, SKIN ABNORMALITIES. Explanation of Carcinogenicity: DATA PER MSDS Effec ts of Overexposure: IRRITATION AND BURNS TO SKIN & EYES, COUGHING, WHEEZING. Medical Cond Aggravated by Exposure: BRONCHITIS, ASTHMA, EMPHYSEMA. First Aid:INHALATION:REMOVE TO FRESH AIR. RESUSCITATE IF NOT BREATHING. GET MEDICAL ATTENTION. EYES: IMMEDIATELY FLUSH WITH PLENTY OF WATER FOR 15 MINUTES HOLDING EYELIDS OPEN. GET MEDICAL ATTENTION. SKIN: REMOV E CONTAMINATED CLOTHING. WASH WITH SOAPAND WATER. IF IRRI TATION PERSISTS, GET MEDICAL ADVICE. INGESTION:DO NOT INDUCE VOMITING. GIVE NOTHING BY MOUTH IF UNCONSCIOUS. GET IMMEDIATE MEDICAL ATTENTION. Flash Point Method:OC Flash Point:190F,88C Extinguishing Media: USE CARBON DIOXIDE, FOAM, DRY CHEMICAL, OR WATER FOG. Fire Fighting Procedures: FIRE FIGHTERS SHOULD USE NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT WHEN FIGHTING CHEMICAL FIRE. USE WATER SPRAY TO COOL

NEARBY CONTAINERS EXPOSED TO FIRE.

Unusual Fire/Explosion Hazard: TOXIC FUMES MAY BE FORMED ON BURNING.

Spill Release Procedures:USE PROPER PERSONAL PROTECTION;REMOVE ALL IGNITION SOURCES; CONTAIN FREE MATERIAL IF POSSIBLE;USE SUITABLE INERT ABSORBENT MATERIAL AND RECOVER FOR PROPER DISPOSAL IN AN APPROVED CONTAINER. Neutralizing Agent:NOT APPLICABLE.

Handling and Storage Precautions:STORE IN A COOL, DRY, WELL VENTILATED AREA. KEEP CONTAINERS TIGHTLY CLOSED WHEN NOT IN USE. PROTECT CONTAINERS FROM PHYSICAL DAMAGE.

Other Precautions:DO NOT TAKE INTERNALLY. DO NOT BREATHE MIST. AVOID PROLONGED OR REPEATED BREATHING OF VAPOR. AVOID CONTACT WITH EYES. USE WITH ADEQUATE VENTILATION. WASH THOROUGHLY AFTER HANDLING.

======= Exposure Controls/Personal Protection ==========

Respiratory Protection: USE NIOSH/MSHA APPRO VED RESPIRATOR AS REQUIRED IF ABOVE PEL/TLV OR SCBA IN AN ENCLOSED AREA. Ventilation: LOCAL/GENERAL TO MAINTAIN PEL/TLV. Protective Gloves: NEOPRENE, NITRILE, OR NATURAL RUBBER Eye Protection: SAFETY GOGGLES WITH OPTIONAL FACE SHIELD Other Protective Equipment: EYE WASH STATION AND SAFETY SHOWER, WORK CLOTHING AND APRON AS REQUIRED. Work Hygienic Practices: OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND RECOMMENDED PROCEDURES. DO NOT WEAR CONTAMINATED CLOTHING OR FOOTWEAR. Supplemental Sa fety and Health AVOID PROLONGED OR REPEATED EXPOSURE. DO NOT GET ON SKIN OR IN EYES. DO NOT BREATHE VAPORS OR MISTS.

HCC:B2 Boiling Pt:B.P. Text:216F/101C Vapor Pres:17 Vapor Density:2.7 Spec Gravity:1.03 Solubility in Water:COMPLETE Appearance and Odor:CLEAR,COLORLESS LIQUID,AMINE ODOR. Percent Volatiles by Volume:100

Stability Indicator/Materials to A

void:YES OXIDIZERS, NITRITES, NITROUS ACID,NITROGEN OXIDE RICH ATMOSPHERE. Stability Condition to Avoid:HIGH TEMPERATURES, SPARKS, AND OPEN FLAMES Hazardous Decomposition Products:OXIDES OF NITROGEN AND CARBON, AMMONIA GAS.

Waste Disposal Methods:CONSULT LOCAL AUTHORITIES.DISPOSAL MUST BE MADE IN ACCORDANCE WITH ALL APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS.

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