

3M COMPANY-ADHESIVES,COATINGS & SEALERS DIV -- SCOTCHWELD 2216A ADHESIVE (GRAY) --
8040-00-145-0530

===== Product Identification =====

Product ID:SCOTCHWELD 2216A ADHESIVE (GRAY)

MSDS Date:01/01/1987

FSC:8040

NIIN:00-145-0530

Kit Part:Y

MSDS Number: BDCHN

=== Responsible Party ===

Company Name:3M COMPANY-ADHESIVES,COATINGS & SEALERS DIV

Emergency Phone Num:612-733-1110 (OP55)

CAGE:04963

=== Contr

actor Identification ===

Company Name:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

===== Composition/Information on Ingredients =====

Ingred Name:ALIPHATIC AMINE

Fraction by Wt: 61.0%

Ingred Name:ALUMINUM SILICATE PIGMENT (CLAY)

Fraction by Wt: 39.0%

Ingred Name:CARBON BLACK

CAS:1333-86-4

RTECS #:FF5800000

Fraction by Wt: 1.00%

OSHA PEL:3.5 MG/M

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Hazards Identification
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Effects of Overexposure:EYE:EXTR IRRT MAY CAUSE PERM EYE
DAMAGE.SKN:IRR&SENS.INHL:IRR.TINGES:IRR GI TRACT.

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First Aid Measures
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First Aid:EYE: FLUSH COPIOUSLY WATER 10 MIN. SKIN: THOROUGH WASH SOAP &
WATER. INH: REMOVE TO FRESH AIR. INGES: DRINK TWO GLASSES MILK OR
WATER. CALL PHYSICIAN.

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Fire Fighting Measures
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Extinguishing Media:CO2,FOAM,DRY CHEMICAL, WATER
Fire Fighting Procedures:WEAR SELF-CNTND BRTHG APP
Unusual Fire/Explosion Hazard:NONE

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Accidental Release Measures
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Spill Release Procedures:VENTILATE AREA, COLLECT SPILLED MATERIAL.
CLEANUP RESIDUE, PLACE IN APPROVED METAL CONTAINER.

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Handling and Storage
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Handling and Storage Precautions:AVOID CONTACT WITH EYE & SKIN. AVOID
INHL
OR EYE CONTACT WITH DUST FROM GRINDING OPERATIONS. WASH
CONTAMINATED CLOTHING BEFORE REUSE.
Other Precautions:VENT CURING OVENS TO OUTDOORS. KEEP CONTAINERS
CLOSED.

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Exposure Controls/Personal Protection
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Respiratory Protection:NONE
Ventilation:MECH(GEN)OR LOCAL EXHAUST THAT PROVIDES ADEQUATE
VENTILATION
Protective Gloves:IMPERVIOUS
Eye Protection:SAFETY GLASSES
Other Protective Equipment:SCBA IN FIRE. USE DUST MASK WHEN GRINDING
CURED RESIN.
Supplem

ental Safety and Health

PART A OF TWO PART KIT. BASIS: MSDS DTD 1NOV85(OSHA HAZCOMSTD), 3M
DOCUMENT 1031749 3M GENERIC P/N IS 62-2217-XXXX-X. KIT ALSO KNOWN
AS 2216B/A OR 3M EC2216B/A (GRAY)

===== Physical/Chemical Properties =====

HCC:N1

Spec Gravity:1.26

Viscosity:52000 CP

Solubility in Water:INSOLUBLE

Appearance and Odor:GRAY PASTE

Percent Volatiles by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/Mater

ials to Avoid:YES

Hazardous Decomposition Products:CO, CO2, N, SMOKE PARTICLES ON
EXPOSURE EXCESS HEAT OR FLAME

===== Disposal Considerations =====

Waste Disposal Methods:OBSERVE ALL APPLICABLE REGS BEFORE DISPOSAL.
CURED RESIN (A&B): DISPOSE IN SAN LANDFILL. SPILL: DISPOSE OF
CLEANUP MATERIAL BY INCINERATION.

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